



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE 128344

SDS No. : 173052  
V004.0

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE 128344

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA  
Henkelstr. 67  
40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Acute toxicity	Category 4
H332 Harmful if inhaled. Route of Exposure: Inhalation	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation. Target organ: respiratory tract irritation	
Chronic hazards to the aquatic environment	Category 1
H410 Very toxic to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

<b>Hazard pictogram:</b>		
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**Contains** 1,1'-(methylenedi-p-phenylene)bismaleimide

Cumene hydroperoxide  
Acetic acid, 2-phenylhydrazide

<b>Signal word:</b>	Warning
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<b>Hazard statement:</b>	H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H410 Very toxic to aquatic life with long lasting effects. H332 Harmful if inhaled.
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<b>Precautionary statement:</b>	"****" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of contents/container in accordance with national regulation.***
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<b>Precautionary statement: Prevention</b>	P261 Avoid breathing dust/fume/gas/mist/vapours/spray. P273 Avoid release to the environment. P280 Wear protective gloves.
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<b>Precautionary statement: Response</b>	P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.
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**2.3. Other hazards**

None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

**SECTION 3: Composition/information on ingredients**

**3.2. Mixtures**

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5 237-163-4 01-2119969947-11	2,5- < 25 %	Acute Tox. 3, Inhalation, H331 Skin Sens. 1A, H317 Aquatic Chronic 1, H410	M chronic = 10 ===== inhalation:ATE = 0,515 mg/l;dust	
Cumene hydroperoxide 80-15-9 201-254-7 01-2119475796-19	1- < 3 %	STOT RE 2, H373 Skin Corr. 1B, H314 Acute Tox. 2, Inhalation, H330 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Org. Perox. E, H242 STOT SE 3, H335	Eye Irrit. 2; H319; C 1 - < 3 % Skin Irrit. 2; H315; C 3 - < 10 % Eye Dam. 1; H318; C 3 - < 10 % STOT SE 3; H335; C >= 1 % Skin Corr. 1B; H314; C >= 10 % ===== dermal:ATE = 1.100 mg/kg	
Acetic acid, 2-phenylhydrazide 114-83-0 204-055-3	0,1- < 1 %	Acute Tox. 3, Oral, H301 Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 STOT SE 3, Inhalation, H335 Carc. 2, H351		
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1 221-326-1 01-2120107344-68	0,01- < 0,1 %	Acute Tox. 4, Oral, H302 Acute Tox. 2, Inhalation, H330 Skin Sens. 1B, H317 Eye Dam. 1, H318 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 10 M chronic = 1	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.

For full text of the H - statements and other abbreviations see section 16 "Other information".

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

**Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.

Obtain medical attention if irritation persists.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

### 4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

**Suitable extinguishing media:**

water, carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

### 5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

### 6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

### 6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

### 6.4. Reference to other sections

See advice in section 8

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin and eye contact.

See advice in section 8

**Hygiene measures:**

Good industrial hygiene practices should be observed.

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

### 7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Refer to Technical Data Sheet

### 7.3. Specific end use(s)

Adhesive

<b>SECTION 8: Exposure controls/personal protection</b>
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**8.1. Control parameters****Occupational Exposure Limits**

Valid for  
Germany

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5		4	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Silicon dioxide 112945-52-5		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
1,1'-(Methylenedi-p-phenylene)bismaleimide 13676-54-5	aqua (freshwater)		0,0004 mg/l				
1,1'-(Methylenedi-p-phenylene)bismaleimide 13676-54-5	Freshwater - intermittent		0,000994 mg/l				
1,1'-(Methylenedi-p-phenylene)bismaleimide 13676-54-5	aqua (marine water)		0,00004 mg/l				
1,1'-(Methylenedi-p-phenylene)bismaleimide 13676-54-5	Marine water - intermittent		0,000994 mg/l				
1,1'-(Methylenedi-p-phenylene)bismaleimide 13676-54-5	sewage treatment plant (STP)		3 mg/l				
1,1'-(Methylenedi-p-phenylene)bismaleimide 13676-54-5	sediment (freshwater)				0,041 mg/kg		
1,1'-(Methylenedi-p-phenylene)bismaleimide 13676-54-5	sediment (marine water)				0,004 mg/kg		
1,1'-(Methylenedi-p-phenylene)bismaleimide 13676-54-5	Air						no hazard identified
1,1'-(Methylenedi-p-phenylene)bismaleimide 13676-54-5	Soil				0,00805 mg/kg		
1,1'-(Methylenedi-p-phenylene)bismaleimide 13676-54-5	Predator						no potential for bioaccumulation
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (freshwater)		0,0031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)		0,031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (marine water)		0,00031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sewage treatment plant (STP)		0,35 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (freshwater)				0,023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)				0,0023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Soil				0,0029 mg/kg		

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m <sup>3</sup>	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Delivery form	gel
Colour	pink
Odor	mild, Acrylic
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< -30 °C (< -22 °F)
Initial boiling point	> 100 °C (> 212 °F)
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 93 °C (> 199.4 °F)
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic) (40 °C (104 °F); )	> 20,5 mm <sup>2</sup> /s
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Not miscible or difficult to mix
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure	Mixture < 0,1 mm hg

Vapour pressure (20 °C (68 °F))	< 1 hPa
Density (20 °C (68 °F))	1,08 g/cm <sup>3</sup> None
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

## 9.2. Other information

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reacts with strong oxidants.  
Acids.  
Reducing agents.  
Strong bases.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

Stable under normal conditions of storage and use.

### 10.5. Incompatible materials

See section reactivity.

### 10.6. Hazardous decomposition products

carbon oxides.  
Hydrocarbons  
nitrogen oxides  
Rapid polymerisation may generate excessive heat and pressure.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Cumene hydroperoxide 80-15-9	LD50	382 mg/kg	rat	other guideline:
Acetic acid, 2-phenylhydrazide 114-83-0	LD50	270 mg/kg	rat	not specified
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylum chloride 3068-39-1	LD50	449 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)



**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	LD50	> 5.400 mg/kg	rat	not specified
Cumene hydroperoxide 80-15-9	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	LD50	2.500 mg/kg	rat	not specified

**Acute inhalative toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	LC50	0,515 - 1 mg/l	dust	4 h	rat	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	Acute toxicity estimate (ATE)	0,515 mg/l	dust			Expert judgement
Cumene hydroperoxide 80-15-9	LC50	1,370 mg/l	vapour	4 h	rat	not specified
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	LC50	> 0,05 - 0,5 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	Sub-Category 1B (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

No data available.

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	not specified

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

## SECTION 12: Ecological information

### General ecological information:

Do not empty into drains / surface water / ground water.

### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	LC50	Toxicity > Water solubility	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	NOEC	0,043 mg/l	33 d	Pimephales promelas	OECD Guideline 210 (fish early lite stage toxicity test)
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	LC50	6,85 mg/l	96 h	Leuciscus idus	DIN 38412-15

#### Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	EC50	18,84 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	EC50	1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

#### Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	NOEC	0,008 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

#### Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	NOEC	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	EC50	3,1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	NOEC	1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	EC50	0,023 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	NOEC	0,014 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	EC50	Toxicity > Water solubility	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	30 min	not specified	not specified
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	EC50	33 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

#### 12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Cumene hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	not readily biodegradable.	aerobic	2 - 5 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

#### 12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Cumene hydroperoxide 80-15-9	9,1			calculation	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

#### 12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	1,5	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Cumene hydroperoxide 80-15-9	1,6	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Acetic acid, 2-phenylhydrazide 114-83-0	0,74		not specified
3,6-bis(ethylamino)-9-[2-(methoxycarbonyl)phenyl]-2,7-dimethylxanthylium chloride 3068-39-1	1,7	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

#### 12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Cumene hydroperoxide 80-15-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Endocrine disrupting properties

not applicable

#### 12.7. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09\* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

<b>SECTION 14: Transport information</b>
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**14.1. UN number or ID number**

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

**14.2. UN proper shipping name**

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,1'-(Methylenedi-p-phenylene)bismaleimide)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,1'-(Methylenedi-p-phenylene)bismaleimide)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,1'-(Methylenedi-p-phenylene)bismaleimide)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,1'-(Methylenedi-p-phenylene)bismaleimide)
IATA	Environmentally hazardous substance, liquid, n.o.s. (1,1'-(Methylenedi-p-phenylene)bismaleimide)

**14.3. Transport hazard class(es)**

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine Pollutant
IATA	Environmentally Hazardous

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3 %

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**National regulations/information (Germany):**

WGK: WGK 3: highly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV) )  
Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 10



## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H242 Heating may cause a fire.  
 H301 Toxic if swallowed.  
 H302 Harmful if swallowed.  
 H312 Harmful in contact with skin.  
 H314 Causes severe skin burns and eye damage.  
 H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H318 Causes serious eye damage.  
 H319 Causes serious eye irritation.  
 H330 Fatal if inhaled.  
 H331 Toxic if inhaled.  
 H335 May cause respiratory irritation.  
 H351 Suspected of causing cancer.  
 H373 May cause damage to organs through prolonged or repeated exposure.  
 H400 Very toxic to aquatic life.  
 H410 Very toxic to aquatic life with long lasting effects.  
 H411 Toxic to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

### Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

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**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**