



Safety Data Sheet according to (EC) No 1907/2006 as amended

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BONDERITE C-AK 2602 known as Bonderite C-AK 2602

SDS No. : 477153
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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

BONDERITE C-AK 2602 known as Bonderite C-AK 2602

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Cleaners for Industrial Application

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA
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40589 Düsseldorf

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For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin corrosion	Category 1
H314 Causes severe skin burns and eye damage.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

Potassium carbonate

Tripotassium orthophosphate

Signal word:	Danger
Hazard statement:	H314 Causes severe skin burns and eye damage. H335 May cause respiratory irritation.
Precautionary statement: Prevention	P260 Do not breathe mist/spray. P280 Wear protective gloves/protective clothing/eye protection/face protection.
Precautionary statement: Response	P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER or doctor.

2.3. Other hazards

None if used properly.

The classification as corrosive H314 category 1 is due to the extreme pH.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Potassium carbonate 584-08-7 209-529-3 01-2119532646-36	20- 40 %	Skin Irrit. 2, Dermal, H315 Eye Irrit. 2, H319 STOT SE 3, Inhalation, H335		
Tripotassium orthophosphate 7778-53-2 231-907-1 01-2119971078-30	5- < 10 %	Eye Dam. 1, H318 STOT SE 3, H335		
Potassium hydroxide 1310-58-3 215-181-3 01-2119487136-33	0,5- < 2 %	Skin Corr. 1A, H314 Acute Tox. 4, Oral, H302 Met. Corr. 1, H290	Skin Corr. 1A; H314; C \geq 5 % Skin Corr. 1B; H314; C 2 - < 5 % Skin Irrit. 2; H315; C 0,5 - < 2 % Eye Irrit. 2; H319; C 0,5 - < 2 %	

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

Declaration of ingredients according to Detergent Regulation 648/2004/EC

< 5 % phosphates
 phosphonates

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Immediately rinse with copious amounts of running water (for 10 minutes). Remove contaminated clothes. Put on a bandage with sterile gauze, seek medical attention in hospital.

Eye contact:

Immediately flush eyes with soft jet of water or eye rinse solution for at least 15 minutes. Hold eyelid wide-open. Seek a doctor/hospital, eye flushing should continue during transportation to a doctor.

Ingestion:

Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.

Immediate medical treatment necessary.

4.2. Most important symptoms and effects, both acute and delayed

Causes burns.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

All common extinguishing agents are suitable.

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

Formation of toxic gases is possible during heating or in fires.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

Additional information:

Cool endangered containers with water spray jet.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove with liquid-absorbing material (sand, peat, sawdust).

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

Ensure that workrooms are adequately ventilated.

When diluting/dissolving always slowly stir the product into water. Do not add product to hot water or hot solutions. Heating with vigorous, sudden delayed boiling is possible! Scalding hazard!

See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Wash contaminated clothing before reuse.

The workplace should be equipped with an emergency shower and eye-rinsing facility.

7.2. Conditions for safe storage, including any incompatibilities

No particular measures required.

7.3. Specific end use(s)

Cleaners for Industrial Application

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**

Valid for
Germany

None

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Potassium carbonate 584-08-7	Workers	inhalation	Long term exposure - local effects		10 mg/m ³	
Potassium carbonate 584-08-7	Workers	inhalation	Acute/short term exposure - local effects		10 mg/m ³	
Tripotassium orthophosphate 7778-53-2	Workers	inhalation	Long term exposure - systemic effects		23,09 mg/m ³	
Tripotassium orthophosphate 7778-53-2	General population	inhalation	Long term exposure - systemic effects		9,9 mg/m ³	
Potassium hydroxide 1310-58-3	Workers	inhalation	Long term exposure - local effects		1 mg/m ³	
Potassium hydroxide 1310-58-3	General population	inhalation	Long term exposure - local effects		1 mg/m ³	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/suction at the workplace.

Respiratory protection:

In case of aerosol formation, we recommend wearing of appropriate respiratory protection equipment with ABEK P2 filter (EN 14387).

This recommendation should be matched to local conditions.

Hand protection:

Chemical-resistant protective gloves (EN 374). Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): Polychloroprene (CR; ≥ 1 mm thickness) or natural rubber (NR; ≥ 1 mm thickness) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Polychloroprene (CR; ≥ 1 mm thickness) or natural rubber (NR; ≥ 1 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

Skin protection:

Protective clothing that covers arms and legs.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties
9.1. Information on basic physical and chemical properties

Physical state	liquid
Delivery form	liquid
Colour	brownish
Odor	odourless
Melting point	Not applicable, Product is a liquid
Solidification temperature	≤ 0 °C (≤ 32 °F)
Initial boiling point	> 100 °C (> 212 °F)
Flammability	Not applicable
	Aqueous solution
Explosive limits	Not applicable, Aqueous solution
Flash point	> 100 °C (> 212 °F) Aqueous solution
Auto-ignition temperature	Not applicable, Aqueous solution
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	11,6 - 12,4 PH-value, potentiometer
(20 °C (68 °F); Conc.: 1 % product; Solvent: De-ionized water)	
Viscosity (kinematic)	$> 20,5$ mm ² /s
(40 °C (104 °F);)	
Solubility (qualitative)	Miscible
(20 °C (68 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	Not applicable
	Mixture
Vapour pressure	< 100 hPa
(20 °C (68 °F))	
Density	1,38 - 1,43 g/cm ³ Density, oscillation
(20 °C (68 °F))	
Relative vapour density:	< 1
(20 °C)	
Particle characteristics	Not applicable
	Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity**10.1. Reactivity**

Reaction with strong acids.

Reaction with acids: production of heat and carbon dioxide.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

None if used for intended purpose.

In case of fire toxic gases can be released.

SECTION 11: Toxicological information**General toxicological information:**

The classification as corrosive H314 category 1 is due to the extreme pH.

1.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Potassium carbonate 584-08-7	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Tripotassium orthophosphate 7778-53-2	LD50	> 2.000 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
Potassium hydroxide 1310-58-3	LD50	388 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Potassium carbonate 584-08-7	LD50	> 2.000 mg/kg	rabbit	other guideline:
Tripotassium orthophosphate 7778-53-2	LD50	> 5.000 mg/kg	rabbit	not specified

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Potassium hydroxide 1310-58-3	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Potassium hydroxide 1310-58-3	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Potassium hydroxide 1310-58-3	not sensitising	Intracutaneous test	guinea pig	Landsteiner & Jacobs Method

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Potassium hydroxide 1310-58-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified

Carcinogenicity

No data available.

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure::

No data available.

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains / surface water / ground water.

Locally harmful for aquatic and landliving organisms because of high pH and corrosive properties.

The product does not contain surface-active substances as defined in the EU Detergent Regulation (EC/648/2004).

12.1. Toxicity**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Potassium carbonate 584-08-7	LC50	68 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	other guideline:
Tripotassium orthophosphate 7778-53-2	LC50	> 900 mg/l	48 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Potassium hydroxide 1310-58-3	LC50	80 mg/l	96 h	Western mosquitofish (Gambusia affinis)	not specified

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Potassium carbonate 584-08-7	EC50	265 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Tripotassium orthophosphate 7778-53-2	EC50	> 100 mg/l	48 h	Daphnia magna	not specified
Potassium hydroxide 1310-58-3	EC50	> 100 mg/l		Daphnia sp.	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

No data available.

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Potassium carbonate 584-08-7	EC50	137 mg/l	5 d	Nitzschia sp.	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Potassium carbonate 584-08-7	EC0	200 mg/l	30 min		not specified
Potassium hydroxide 1310-58-3	EC0	> 100 mg/l	30 min		not specified

12.2. Persistence and degradability

No data available.

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Potassium carbonate 584-08-7	According to Annex XIII of regulation (EC) 1907/2006 a PBT and vPvB assessment shall not be conducted for inorganic substances.
Tripotassium orthophosphate 7778-53-2	According to Annex XIII of regulation (EC) 1907/2006 a PBT and vPvB assessment shall not be conducted for inorganic substances.
Potassium hydroxide 1310-58-3	According to Annex XIII of regulation (EC) 1907/2006 a PBT and vPvB assessment shall not be conducted for inorganic substances.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

If acidic or alkaline products are discharged into wastewater installations care must be taken that the discharged wastewater has a pH in the range pH 6 - 10, as pH variations could cause disorders in wastewater channels and biological sewage treatment plants. The local discharge regulations take precedence.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

In consultation with the responsible local authority, must be subjected to special treatment.

Waste code

EWC/EAK 070608

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	1814
RID	1814
ADN	1814
IMDG	1814
IATA	1814

14.2. UN proper shipping name

ADR	POTASSIUM HYDROXIDE SOLUTION
RID	POTASSIUM HYDROXIDE SOLUTION
ADN	POTASSIUM HYDROXIDE SOLUTION
IMDG	POTASSIUM HYDROXIDE SOLUTION
IATA	Potassium hydroxide solution

14.3. Transport hazard class(es)

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EU)	0 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: WGK 1: slightly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV))
Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 8B

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H290 May be corrosive to metals.
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

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