



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE STYCAST W 67 PTA

SDS No. : 374568  
V002.0

Revision: 19.10.2022

printing date: 24.12.2022

Replaces version from: 19.10.2022

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE STYCAST W 67 PTA

#### Contains:

3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate CAS-No. 2386-87-0

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Encapsulant

#### 1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

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For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin sensitizer

Category 1

H317 May cause an allergic skin reaction.

Specific target organ toxicity - repeated exposure

Category 2

H373 May cause damage to organs through prolonged or repeated exposure.

Target organ: nasal cavity (nasal epithelium)

: Liver

Chronic hazards to the aquatic environment

Category 3

H412 Harmful to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:****Signal word:**

Warning

**Hazard statement:**

H317 May cause an allergic skin reaction.  
 H373 May cause damage to organs through prolonged or repeated exposure.  
 H412 Harmful to aquatic life with long lasting effects.

**Precautionary statement:  
Prevention**

P273 Avoid release to the environment.  
 P280 Wear protective gloves.

**Precautionary statement:  
Response**

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

**2.3. Other hazards**

None if used properly.  
 Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**Following substances are present in a concentration  $\geq 0,1\%$  and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):**

This mixture does not contain any substances in concentration  $\geq$  the concentration limit that are assessed to be a PBT, vPvB or ED.

**SECTION 3: Composition/information on ingredients****3.1. Substances****Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
3,4-Epoxy cyclohexyl methyl- 3,4-epoxy cyclohexyl carboxylate 2386-87-0 219-207-4 01-2119846133-44	50- 100 %	Skin Sens. 1, H317 STOT RE 2, H373 Aquatic Chronic 3, H412		

**For full text of the H - statements and other abbreviations see section 16 "Other information".  
 Substances without classification may have community workplace exposure limits available.**

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Should not be a problem as product is of low volatility. However, if feeling unwell remove patient to fresh air.

**Skin contact:**

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

#### **4.2. Most important symptoms and effects, both acute and delayed**

SKIN: Rash, Urticaria.

Prolonged or repeated contact may cause eye irritation.

#### **4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

### **SECTION 5: Firefighting measures**

#### **5.1. Extinguishing media**

**Suitable extinguishing media:**

water, carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

#### **5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>) can be released.

In case of fire, keep containers cool with water spray.

#### **5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

### **SECTION 6: Accidental release measures**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

#### **6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

#### **6.3. Methods and material for containment and cleaning up**

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

#### **6.4. Reference to other sections**

See advice in section 8

### **SECTION 7: Handling and storage**

#### **7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

#### **7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.

Keep container tightly sealed.

Store at room temperature.

**7.3. Specific end use(s)**

Encapsulant

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**Valid for  
Germany

None

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	aqua (freshwater)		0,024 mg/l				
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	aqua (marine water)		0,0024 mg/l				
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	aqua (intermittent releases)		0,24 mg/l				
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	sewage treatment plant (STP)		19,5 mg/l				
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	sediment (freshwater)				0,211 mg/kg		
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	sediment (marine water)				0,021 mg/kg		
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Soil				0,028 mg/kg		

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Workers	inhalation	Long term exposure - systemic effects		0,18 mg/m3	
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Workers	inhalation	Long term exposure - local effects		0,18 mg/m3	
7-Oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate 2386-87-0	Workers	dermal	Long term exposure - systemic effects		0,05 mg/kg	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

**Respiratory protection:**

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

Physical state	liquid
Delivery form	Currently under determination
Colour	colourless
Odor	mild
Melting point	Not applicable, Product is a liquid
Solidification temperature	$< 20\text{ }^{\circ}\text{C}$ ( $< 68\text{ }^{\circ}\text{F}$ )
Initial boiling point	$363\text{ }^{\circ}\text{C}$ ( $685.4\text{ }^{\circ}\text{F}$ )
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	$202\text{ }^{\circ}\text{C}$ ( $395.6\text{ }^{\circ}\text{F}$ )
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	$375\text{ }^{\circ}\text{C}$ ( $707\text{ }^{\circ}\text{F}$ );
pH	5,5
( $25\text{ }^{\circ}\text{C}$ ( $77\text{ }^{\circ}\text{F}$ ); Conc.: 0,1 % product;	
Solvent: Water)	
Viscosity (kinematic)	24 mm <sup>2</sup> /s
( $25\text{ }^{\circ}\text{C}$ ( $77\text{ }^{\circ}\text{F}$ ); )	
Solubility (qualitative)	Currently under determination
Partition coefficient: n-octanol/water	Not resp. Weakly lipophilic (log pow $< 3$ , no indication of bioaccumulation potential)
Vapour pressure	$< 0,01\text{ hPa}$
Density	1,17 g/cm <sup>3</sup>
( $25\text{ }^{\circ}\text{C}$ ( $77\text{ }^{\circ}\text{F}$ ))	
Relative vapour density:	8,7
	(Air = 1)

Particle characteristics

Not applicable  
Product is a liquid**9.2. Other information**

Other information not applicable for this product

**SECTION 10: Stability and reactivity****10.1. Reactivity**

Reacts with alcohols and amines.

Reacts with oxidants, acids and lyes

Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

No decomposition if stored and applied as directed.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

Hydrocarbons

carbon oxides.

nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

**SECTION 11: Toxicological information****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**1.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

May cause irritation to the digestive tract.

Hazardous substances CAS-No.	Value type	Value	Species	Method
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	LD50	5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

**Acute inhalative toxicity:**

May cause irritation to respiratory system.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	LC50	> 5,19 mg/l	dust/mist	4 h	rat	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)

**Skin corrosion/irritation:**

May cause sensitization by skin contact.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

May cause mild irritation to the eyes.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	not irritating	9 d	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

May cause an allergic skin reaction.

Hazardous substances CAS-No.	Result	Test type	Species	Method
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

No data available.

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

No data available.

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	NOAEL 5 mg/kg	oral: gavage	91 d daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

## SECTION 12: Ecological information

**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	LC50	24 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (Daphnia):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	EC50	40 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity to aquatic invertebrates**

No data available.

**Toxicity (Algae):**



The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
3,4-Epoxy cyclohexyl methyl- 3,4-epoxy cyclohexyl carboxylate 2386-87-0	EC50	> 110 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,4-Epoxy cyclohexyl methyl- 3,4-epoxy cyclohexyl carboxylate 2386-87-0	NOEC	30 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
3,4-Epoxy cyclohexyl methyl- 3,4-epoxy cyclohexyl carboxylate 2386-87-0	EC10	409 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

#### 12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
3,4-Epoxy cyclohexyl methyl- 3,4-epoxy cyclohexyl carboxylate 2386-87-0	not readily biodegradable.	aerobic	71 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

#### 12.3. Bioaccumulative potential

No data available.

#### 12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
3,4-Epoxy cyclohexyl methyl- 3,4-epoxy cyclohexyl carboxylate 2386-87-0	1,34	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

#### 12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Endocrine disrupting properties

not applicable

#### 12.7. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

**Product disposal:**

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

**Disposal of uncleaned packages:**

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

**Waste code**

08 04 09\* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number or ID number**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.2. UN proper shipping name**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.3. Transport hazard class(es)**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.4. Packing group**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.5. Environmental hazards**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.6. Special precautions for user**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):

Not applicable

Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):

Not applicable

Persistent organic pollutants (Regulation (EU) 2019/1021):

Not applicable

VOC content  
(2010/75/EC)

&lt; 3 %

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**National regulations/information (Germany):**

WGK: WGK 1: slightly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV) )  
Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 10

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H317 May cause an allergic skin reaction.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H412 Harmful to aquatic life with long lasting effects.

ED: Substance identified as having endocrine disrupting properties  
EU OEL: Substance with a Union workplace exposure limit  
EU EXPLD 1: Substance listed in Annex I, Reg (EC) No. 2019/1148  
EU EXPLD 2: Substance listed in Annex II, Reg (EC) No. 2019/1148  
SVHC: Substance of very high concern (REACH Candidate List)  
PBT: Substance fulfilling persistent, bioaccumulative and toxic criteria  
PBT/vPvB: Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria  
vPvB: Substance fulfilling very persistent and very bioaccumulative criteria

### Further information:

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