



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE PC 5085 0.127 x 30 m

SDS No. : 452257

V003.0

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE PC 5085 0.127 x 30 m

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Sealing tapes

#### 1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

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For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

#### 2.2. Label elements

##### Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

##### Supplemental information

Contains epoxy constituents. May produce an allergic reaction.  
Safety data sheet available on request.

#### 2.3. Other hazards

None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

### SECTION 3: Composition/information on ingredients

#### 3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) 25068-38-6	0,1- < 1 %	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411 Eye Irrit. 2, H319	Skin Irrit. 2; H315; C $\geq$ 5 % Eye Irrit. 2; H319; C $\geq$ 5 %	

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Eye contact:

Do not rub eyes; mechanical action may cause corneal damage.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

#### 4.2. Most important symptoms and effects, both acute and delayed

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

#### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

Water spray jet

#### 5.2. Special hazards arising from the substance or mixture

Non-combustible.

**5.3. Advice for firefighters**

Wear protective equipment.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Avoid skin and eye contact.

**6.2. Environmental precautions**

No special environmental precautions required.

**6.3. Methods and material for containment and cleaning up**

Remove mechanically.

Avoid dust formation.

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Avoid the formation and build-up of dust - danger of dust explosion.

Hygiene measures:

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

Good industrial hygiene practices should be observed.

**7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.

Store in a dry place.

Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Sealing tapes

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Germany

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Carbon 7440-44-0			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Carbon 7440-44-0		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Carbon 7440-44-0		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

#### Biological Exposure Indices:

None

### 8.2. Exposure controls:

Engineering controls:  
Ensure good ventilation/extraction.

Respiratory protection:  
In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P (EN 14387).  
This recommendation should be matched to local conditions.

Hand protection:  
For hand protection, use rubber or plastic gloves.

Eye protection:  
For eye protection, use tightly fitted safety goggles and a face-shield  
Protective eye equipment should conform to EN166.

Skin protection:  
Wear protective equipment.  
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.  
Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Delivery form	solid
Colour	Black
Odor	Odourless
Physical state	solid
Melting point	Not applicable, Determination technically not possible

Solidification temperature	Not applicable, Product is a solid.
Initial boiling point	Not available.
Flammability	non flammable
Explosive limits	Not applicable, Product is a solid.
Flash point	Not applicable, Product is a solid.
Auto-ignition temperature	Not applicable, Product is a solid.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic)	Not applicable, Product is a solid.
Solubility (qualitative)	Insoluble
(20 °C (68 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure	Mixture
(20 °C (68 °F))	< 700 mbar
Density	
(20 °C (68 °F))	1,7000 - 2,7000 g/cm <sup>3</sup> Supplier method
Relative vapour density:	Not applicable, Product is a solid.
Particle characteristics	Not applicable
	Product is not powder.

## 9.2. Other information

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Strong oxidizing agents.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

Danger of dust explosions.

Avoid dust formation.

Avoid contact with acids and oxidizing agents.

### 10.5. Incompatible materials

See section reactivity.

### 10.6. Hazardous decomposition products

carbon oxides.

## SECTION 11: Toxicological information

**General toxicological information:**

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

**Acute inhalative toxicity:**

No data available.

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating	4 h	rabbit	not specified

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	oral: gavage		mouse	not specified

**Carcinogenicity**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains / surface water / ground water.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)



**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)

**Toxicity (microorganisms):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:

**12.2. Persistence and degradability**

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

**12.3. Bioaccumulative potential**

No data available.

**12.4. Mobility in soil**

Hazardous substances CAS-No.	LogPow	Temperature	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	3,242	25 °C	EU Method A.8 (Partition Coefficient)

**12.5. Results of PBT and vPvB assessment**

Hazardous substances CAS-No.	PBT / vPvB
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Endocrine disrupting properties**

not applicable

**12.7. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:

Dispose of according to regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

101103

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number or ID number**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.2. UN proper shipping name**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.3. Transport hazard class(es)**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.4. Packing group**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.5. Environmental hazards**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.6. Special precautions for user**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):

Not applicable

Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):

Not applicable

Persistent organic pollutants (Regulation (EU) 2019/1021):

Not applicable

VOC content

0 %

(2010/75/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**National regulations/information (Germany):**

WGK: WGK 1: slightly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV) )  
Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 11

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.

ED: Substance identified as having endocrine disrupting properties  
EU OEL: Substance with a Union workplace exposure limit  
EU EXPLD 1: Substance listed in Annex I, Reg (EC) No. 2019/1148  
EU EXPLD 2: Substance listed in Annex II, Reg (EC) No. 2019/1148  
SVHC: Substance of very high concern (REACH Candidate List)  
PBT: Substance fulfilling persistent, bioaccumulative and toxic criteria  
PBT/vPvB: Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria  
vPvB: Substance fulfilling very persistent and very bioaccumulative criteria

### Further information:

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