



Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 17

LOCTITE EA 9497 DC50ML EN/DE

SDS No. : 268359
V003.0

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE EA 9497 DC50ML EN/DE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Epoxy resin

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA
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40589 Düsseldorf

Germany

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ua-productsafety.de@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Contains**

Bisphenol-F epichlorhydrin resin; MW<700
 Bisphenol A Diglycidyl Ether
 1,4-bis(2,3 epoxypropoxy)butane

Signal word:**Warning****Hazard statement:**

H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H411 Toxic to aquatic life with long lasting effects.

Precautionary statement:**P273 Avoid release to the environment.****Prevention****P280 Wear protective gloves.****Precautionary statement:****P333+P313 If skin irritation or rash occurs: Get medical advice/attention.****Response****P302+P352 IF ON SKIN: Wash with plenty of soap and water.****P337+P313 If eye irritation persists: Get medical advice/attention.****2.3. Other hazards**

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	01-2119454392-40	20- 40 %	Skin Irrit. 2; Dermal H315 Skin Sens. 1 H317 Aquatic Chronic 2 H411
Bisphenol A Diglycidyl Ether 1675-54-3	216-823-5 01-2119456619-26	5- < 10 %	Eye Irrit. 2 H319 Skin Irrit. 2 H315 Skin Sens. 1 H317 Aquatic Chronic 2 H411
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	219-371-7 01-2119494060-45	1- < 5 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Acute Tox. 4; Inhalation H332 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 3 H412
Titanium dioxide 13463-67-7	236-675-5	0,1- < 1 %	Carc. 2; Inhalation H351

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Fire fighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, well-ventilated place.

Refer to Technical Data Sheet

7.3. Specific end use(s)

Epoxy resin

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium oxide 1344-28-1			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Aluminium oxide 1344-28-1		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Aluminium oxide 1344-28-1		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Titanium dioxide 13463-67-7			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Titanium dioxide 13463-67-7		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Titanium dioxide 13463-67-7		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (freshwater)		0,003 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (marine water)		0,0003 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Soil				0,237 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (intermittent releases)		0,0254 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Air						no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Predator						no potential for bioaccumulation
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	aqua (freshwater)		0,006 mg/l				
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Freshwater - intermittent		0,018 mg/l				
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	aqua (marine water)		0,001 mg/l				
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Marine water - intermittent		0,002 mg/l				
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	sewage treatment plant (STP)		10 mg/l				
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	sediment (freshwater)				0,341 mg/kg		
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	sediment (marine water)				0,034 mg/kg		
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Soil				0,065 mg/kg		
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	oral				11 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	aqua (freshwater)		0,024 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	oral				0,028 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sediment (freshwater)				0,084 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane	Soil				0,003		

2425-79-8					mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	aqua (marine water)		0,002 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sewage treatment plant (STP)		100 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sediment (marine water)				0,008 mg/kg		
Titanium dioxide 13463-67-7	aqua (freshwater)						no hazard identified
Titanium dioxide 13463-67-7	aqua (marine water)						no hazard identified
Titanium dioxide 13463-67-7	sewage treatment plant (STP)						no hazard identified
Titanium dioxide 13463-67-7	sediment (freshwater)						no hazard identified
Titanium dioxide 13463-67-7	sediment (marine water)						no hazard identified
Titanium dioxide 13463-67-7	Soil						no hazard identified
Titanium dioxide 13463-67-7	Air						no hazard identified
Titanium dioxide 13463-67-7	Predator						no potential for bioaccumulation

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m ³	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	dermal	Acute/short term exposure - local effects		0,0083 mg/cm ²	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m ³	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	no hazard identified
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Workers	inhalation	Long term exposure - systemic effects		4,93 mg/m ³	
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Workers	dermal	Long term exposure - systemic effects		0,75 mg/kg	
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	inhalation	Long term exposure - systemic effects		0,87 mg/m ³	
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	dermal	Long term exposure - systemic effects		0,0893 mg/kg	
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Long term exposure - systemic effects		4,7 mg/m ³	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Long term exposure - systemic effects		6,66 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Long term exposure - systemic effects		1,16 mg/m ³	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Long term exposure - systemic effects		3,33 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	oral	Long term exposure - systemic effects		0,33 mg/kg	

Biological Exposure Indices:

Ingredient [Regulated substance]	Parameters	Biological specimen	Sampling time	Conc.	Basis of biol. exposure index	Remark	Additional Information
Aluminium oxide 1344-28-1	Aluminum	Urine	Sampling time: End of shift.	200 µg/l	DE BAT		

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid liquid white
Odor	characteristic
Odour threshold	No data available / Not applicable
pH	Not applicable, Product is non-soluble (in water).
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 250 °C (> 482 °F)
Flash point	93,0 °C (199.4 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure (50 °C (122 °F))	< 700 mbar
Relative vapour density:	No data available / Not applicable
Density (ρ)	2,1200 g/cm ³
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity**10.1. Reactivity**

Reacts with strong oxidants.
Reaction with strong acids.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Bisphenol A Diglycidyl Ether 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.118 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Titanium dioxide 13463-67-7	LD50	> 5.000 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Bisphenol A Diglycidyl Ether 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.130 mg/kg	rabbit	not specified
Titanium dioxide 13463-67-7	LD50	>= 10.000 mg/kg	hamster	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Acute toxicity estimate (ATE)	11,01 mg/l	vapour	4 h		Expert judgement
Titanium dioxide 13463-67-7	LC50	> 6,82 mg/l	dust	4 h	rat	not specified

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Bisphenol A Diglycidyl Ether 1675-54-3	moderately irritating	24 h	rabbit	Draize Test
Titanium dioxide 13463-67-7	not irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Titanium dioxide 13463-67-7	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Bisphenol A Diglycidyl Ether 1675-54-3	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Titanium dioxide 13463-67-7	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study/ Route of administration	Metabolic activation/ Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Bisphenol A Diglycidyl Ether 1675-54-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Titanium dioxide 13463-67-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Titanium dioxide 13463-67-7	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Titanium dioxide 13463-67-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
Bisphenol A Diglycidyl Ether 1675-54-3	negative	oral: gavage		hamster, Chinese	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Bisphenol A Diglycidyl Ether 1675-54-3	negative	oral: gavage		mouse	not specified
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Titanium dioxide 13463-67-7	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Bisphenol A Diglycidyl Ether 1675-54-3	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Bisphenol A Diglycidyl Ether 1675-54-3	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Titanium dioxide 13463-67-7	not carcinogenic	inhalation	24 m 6 h/d; 5 d/w	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two-generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Bisphenol A Diglycidyl Ether 1675-54-3	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Titanium dioxide 13463-67-7	NOAEL P > 1.000 mg/kg NOAEL F1 > 1.000 mg/kg		oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol A Diglycidyl Ether 1675-54-3	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	NOAEL 200 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Titanium dioxide 13463-67-7	NOAEL 1.000 mg/kg	oral: gavage	90 d daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains / surface water / ground water.

12.1. Toxicity**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-Fepichlorhydrin resin; MW<700 9003-36-5	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Bisphenol A Diglycidyl Ether 1675-54-3	LC50	3,1 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LC50	24 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Titanium dioxide 13463-67-7	LC50	Toxicity > Water solubility	48 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-Fepichlorhydrin resin; MW<700 9003-36-5	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol A Diglycidyl Ether 1675-54-3	EC50	1,3 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	75 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Titanium dioxide 13463-67-7	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-Fepichlorhydrin resin; MW<700 9003-36-5	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Bisphenol A Diglycidyl Ether 1675-54-3	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Titanium dioxide 13463-67-7	NOEC	Toxicity > Water solubility	21 d	Daphnia magna	OECD Guideline 202 (Daphnia sp. Chronic Immobilisation Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol A Diglycidyl Ether 1675-54-3	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	other guideline:
Bisphenol A Diglycidyl Ether 1675-54-3	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	other guideline:
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	> 160 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC10	97 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Titanium dioxide 13463-67-7	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Titanium dioxide 13463-67-7	NOEC	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Bisphenol A Diglycidyl Ether 1675-54-3	EC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	IC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Titanium dioxide 13463-67-7	EC0	Toxicity > Water solubility	24 h	Pseudomonas fluorescens	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Bisphenol A Diglycidyl Ether 1675-54-3	not inherently biodegradable	not specified	12 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
Bisphenol A Diglycidyl Ether 1675-54-3	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	not readily biodegradable.	aerobic	38 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol/ water), HPLC Method)
Bisphenol A Diglycidyl Ether 1675-54-3	> 2,64 - 3,78	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol/ water), HPLC Method)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	-0,269	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol/ water), HPLC Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT/ vPvB
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Bisphenol A Diglycidyl Ether 1675-54-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Titanium dioxide 13463-67-7	According to Annex XIII of regulation (EC) 1907/2006 a PBT and vPvB assessment shall not be conducted for inorganic substances.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Disposal of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin, Bisphenol-A Epichlorhydrin resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin, Bisphenol-A Epichlorhydrin resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin, Bisphenol-A Epichlorhydrin resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-F Epichlorhydrin resin, Bisphenol-A Epichlorhydrin resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-F Epichlorhydrin resin, Bisphenol-A Epichlorhydrin resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3,00 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: WGK 2: significantly water endangering (Ordinance on facilities for handling substances that are hazardous to water (AwSV))
Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 10

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H351 Suspected of causing cancer.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.



Safety Data Sheet according to (EC) No 1907/2006 as amended Page 1 of 17

LOCTITE EA 9497 DC50ML EN/DE

SDS No. : 229736
V003.0
Revision: 01.03.2022
printing date: 04.05.2022
Replaces version from: 27.11.2019

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE EA 9497 DC50ML EN/DE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Epoxy Hardener

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA
Henkelstr. 67
40589 Düsseldorf

Germany

Phone: +49 211 797 0
Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin corrosion	Category 1B
H314 Causes severe skin burns and eye damage.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - repeated exposure	Category 2
H373 May cause damage to organs through prolonged or repeated exposure.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Contains**

4,4'-Methylenebis(cyclohexylamine)

C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer

3,6-diazaoctanethylenediamine

Signal word:

Danger

Hazard statement:

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H373 May cause damage to organs through prolonged or repeated exposure.

H412 Harmful to aquatic life with long lasting effects.

**Precautionary statement:
Prevention**

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary statement:
Response**

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER or doctor.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

Part B of a two part adhesive

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	217-168-8 01-2119541673-38	10- 20 %	Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Skin Sens. 1 H317 STOT RE 2; Oral H373 Eye Dam. 1 H318
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	500-191-5 01-2119972320-44	10- 20 %	Skin Irrit. 2 H315 Eye Dam. 1 H318 Skin Sens. 1A H317 Aquatic Chronic 2 H411
3,6-diazaoctanethylenediamine 112-24-3	203-950-6 01-2119487919-13	1- < 3 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Skin Sens. 1 H317 Skin Corr. 1B H314 Aquatic Chronic 3 H412

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air.

In case of adverse health effects seek medical advice.

Skin contact:

Rinse with running water and soap.

If adverse health effects develop seek medical attention.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Causes burns.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media**Suitable extinguishing media:**

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation.

Avoid skin and eye contact.

Wear protective equipment.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Wear protective clothing, gloves and safety glasses.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid skin and eye contact.

Use only in well-ventilated areas.

Gloves and safety glasses should be worn

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.

Store in a cool, well-ventilated place.

Refer to Technical Data Sheet

7.3. Specific end use(s)

Epoxy Hardener

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium oxide 1344-28-1			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Aluminium oxide 1344-28-1		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Aluminium oxide 1344-28-1		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	aqua (intermittent releases)		0,08 mg/l				
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	sediment (freshwater)				14,6 mg/kg		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	aqua (marine water)		0,008 mg/l				
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	sediment (marine water)				1,46 mg/kg		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	sewage treatment plant (STP)		3,2 mg/l				
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Soil				4,56 mg/kg		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	aqua (freshwater)		0,08 mg/l				
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	oral				0,556 mg/kg		
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	aqua (freshwater)		0,00434 mg/l				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	aqua (marine water)		0,00043 mg/l				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	aqua (intermittent releases)		0,0434 mg/l				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	sewage treatment plant (STP)		3,84 mg/l				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	sediment (freshwater)				434,02 mg/kg		
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	sediment (marine water)				43,4 mg/kg		
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	Soil				86,78 mg/kg		
3,6-diazaoctanethylenediamine 112-24-3	aqua (freshwater)		0,027 mg/l				
3,6-diazaoctanethylenediamine 112-24-3	aqua (marine water)		0,003 mg/l				
3,6-diazaoctanethylenediamine 112-24-3	Sewage treatment plant		0,13 mg/l				
3,6-diazaoctanethylenediamine 112-24-3	sediment (freshwater)				8,572 mg/kg		
3,6-diazaoctanethylenediamine 112-24-3	sediment (marine water)				0,857 mg/kg		
3,6-diazaoctanethylenediamine 112-24-3	Soil				1,25 mg/kg		
3,6-diazaoctanethylenediamine 112-24-3	Freshwater - intermittent		0,2 mg/l				
3,6-diazaoctanethylenediamine 112-24-3	Marine water - intermittent		0,02 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	inhalation	Long term exposure - systemic effects		0,9 mg/m ³	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	dermal	Long term exposure - systemic effects		0,25 mg/kg	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	Workers	inhalation	Long term exposure - systemic effects		3,9 mg/m ³	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	Workers	dermal	Long term exposure - systemic effects		1,1 mg/kg	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	General population	inhalation	Long term exposure - systemic effects		0,97 mg/m ³	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	General population	dermal	Long term exposure - systemic effects		0,56 mg/kg	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	General population	oral	Long term exposure - systemic effects		0,56 mg/kg	
3,6-diazaoctanethylenediamine 112-24-3	Workers	inhalation	Long term exposure - systemic effects		0,54 mg/m ³	
3,6-diazaoctanethylenediamine 112-24-3	General population	inhalation	Long term exposure - systemic effects		0,096 mg/m ³	
3,6-diazaoctanethylenediamine 112-24-3	General population	oral	Long term exposure - systemic effects		0,14 mg/kg	

Biological Exposure Indices:

Ingredient [Regulated substance]	Parameters	Biological specimen	Sampling time	Conc.	Basis of biol. exposure index	Remark	Additional Information
Aluminium oxide 1344-28-1	Aluminum	Urine	Sampling time: End of shift.	200 µg/l	DE BAT		

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Tightly fitting safety goggles

Avoid eye contact.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid liquid grey
Odor	amine-like
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 180 °C (> 356 °F)
Flash point	90,0 °C (194 °F); no method
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure (50 °C (122 °F))	< 700 mbar
Relative vapour density:	No data available / Not applicable
Density ()	2,1000 g/cm ³
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity**10.1. Reactivity**

Reacts with water: generation of heat.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications.

Avoid contact with acids and oxidizing agents.

Avoid contact with water.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	LD50	380 mg/kg	rat	EPA OPP 81-1 (Acute Oral Toxicity)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
3,6- diazaoctanethylenediamin e 112-24-3	LD50	1.591 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
4,4'- Methylenebis(cyclohexylamine) 1761-71-3	LD50	2.110 mg/kg	rabbit	not specified
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
3,6- diazaoctanethylenediamine 112-24-3	LD50	1.465 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
4,4'- Methylenebis(cyclohexylamine) 1761-71-3	corrosive	2,75 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	irritating		In vitro	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
3,6- diazaoctanethylenediamine 112-24-3	corrosive		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
4,4'- Methylenebis(cyclohexylamine) 1761-71-3	Category 1 (irreversible effects on the eye)		rabbit	not specified
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
3,6-diazaoctanethylenediamine 112-24-3	sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study/ Route of administration	Metabolic activation/ Exposure time	Species	Method
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
3,6-diazaoctanethylenediamine 112-24-3	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
3,6-diazaoctanethylenediamine 112-24-3	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	with and without		OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells In Vitro)
3,6-diazaoctanethylenediamine 112-24-3	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

No data available.

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	NOAEL 15 mg/kg	oral: gavage	M: 36 d / F: 48-52 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
3,6- diazaoctanethylenediamin e 112-24-3	LOAEL 50 mg/kg	oral: gavage	26 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
3,6- diazaoctanethylenediamin e 112-24-3	NOAEL 50 mg/kg	oral: gavage	26 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	LC50	> 100 mg/l	96 h	Leuciscus idus	DIN 38412-15
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	LC50	7,07 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
3,6-diazaoctanethylenediamine 112-24-3	LC50	570 mg/l	96 h	Poecilia reticulata	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	EC50	7,07 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	EC50	7,07 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,6-diazaoctanethylenediamine 112-24-3	EC50	31 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	NOEC	4 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	EC50	> 140 - 200 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	EC10	100 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	EC50	4,34 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga Growth Inhibition Test)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	NOEC	0,5 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga Growth Inhibition Test)
3,6-diazaoctanethylenediamine 112-24-3	EC10	< 2,5 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga Growth Inhibition Test)
3,6-diazaoctanethylenediamine 112-24-3	EC50	20 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	EC20	> 1.000 mg/l	3 h	activated sludge, industrial	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	EC10	130 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
3,6-diazaoctanethylenediamine 112-24-3	EC0	137 mg/l	30 min	Pseudomonas putida	DIN 38412, part 27 (Bacterial oxygen consumption test)

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	not readily biodegradable.	no data	0 - 60 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
3,6-diazaoctanethylenediamine 112-24-3	not inherently biodegradable	aerobic	0 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
3,6-diazaoctanethylenediamine 112-24-3	not readily biodegradable.	aerobic	0 %	162 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	< 60	60 d	24 °C	Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	2,2	23 °C	OECD Guideline 107 (Partition Coefficient (n-octanol/ water), Shake Flask Method)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	10,34		QSAR (Quantitative Structure Activity Relationship)
3,6-diazaoctanethylenediamine 112-24-3	-2,65		OECD Guideline 107 (Partition Coefficient (n-octanol/ water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT/ vPvB
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
3,6-diazaoctanethylenediamine 112-24-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information**14.1. UN number**

ADR	2735
RID	2735
ADN	2735
IMDG	2735
IATA	2735

14.2. UN proper shipping name

ADR	AMINES, LIQUID, CORROSIVE, N.O.S. (4,4-methylenebis-cyclohexylamine, Triethylenetetramine)
RID	AMINES, LIQUID, CORROSIVE, N.O.S. (4,4-methylenebis-cyclohexylamine, Triethylenetetramine)
ADN	AMINES, LIQUID, CORROSIVE, N.O.S. (4,4-methylenebis-cyclohexylamine, Triethylenetetramine)
IMDG	AMINES, LIQUID, CORROSIVE, N.O.S. (4,4-methylenebis-cyclohexylamine, Triethylenetetramine)
IATA	Amines, liquid, corrosive, n.o.s. (4,4-methylenebis-cyclohexylamine, Triethylenetetramine)

14.3. Transport hazard class(es)

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

14.4. Packing group

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3,00 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: WGK 3: highly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV))
Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 8B

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

Further information:

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