

TEROSON PU 9100

November 2017

PRODUCT DESCRIPTION

Technology	1C- Polyurethane adhesive/ sealant
Product Type	Car Body Sealant, Adhesive
Additional Function	excellent elasticity paintable

TEROSON PU 9100 is a one component adhesive/sealant based on polyurethane, which cures by reaction with moisture to a soft elastic product. The skin formation and curing times are dependent on humidity and temperature. The cure through time also depends on joint depth. By increasing the temperature and moisture these times can be reduced. Low temperature as well as low moisture retards the process.

TEROSON PU 9100 exhibits the following properties:

- good adhesion to painted surfaces, many metals and plastics without primer
- can be overpainted
- sag resistant
- high curing speed
- excellent elasticity

APPLICATION AREA

TEROSON PU 9100 is used for elastic bonding and sealing in the automotive repair business. Temporary fixation of the joint with adhesive tapes or spacers is advised until the adhesive/sealant has the necessary green strength to hold the parts in position. TEROSON PU 9100 offers the important advantage that both bonding and sealing functions can be achieved with one product. The material is not generally suitable for constructive bonding. Exterior seams should always be painted over.

TECHNICAL DATA

(Typical Test Results)

Colour	white grey
Density	approx. 1.2 g/cm ³
Odour	aromatic (no smell after curing)
Consistency	paste, brushable - can also be applied by spatula
Sag resistance	very good
Curing mechanism	moisture curing
Skin formation time (23°C, 50% rh)	approx. 20 to 45 min(s).
Cure rate (23°C, 50% rh)	approx. 4 mm/ 24 hour(s)
Shore A hardness	approx. 45
Tensile strength	approx. 1.7 MPa
Elongation at break	approx. 350 %
Application temperature	5 to 35 °C

PRELIMINARY STATEMENT

Prior to application it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed.

DIRECTIONS OF USE

Adhesion:

Good adhesion without primer to primed and painted vehicle body, wood, plastics. Grinding of the surface is recommended for untreated sheet metal. Depending on substrate surface, it is necessary to use an Henkel approved primer as an adhesion promoter. Due to the large number of various surfaces we recommend application trials before use.

Pretreatment:

The surfaces to be bonded or sealed must be dry, free of oil, dust, grease and other contaminants. For pretreatment we recommend the approved surface preparator of the TEROSON program (TEROSON VR 20), because other products for pretreatment may lead to incompatibilities.

Application:

TEROSON PU 9100 can be directly applied from cartridges employing standard air or hand operated guns. Low material temperature will lead to an increase of viscosity, resulting in a lower extrusion rate. This can be avoided by bringing the material up to room temperature prior to application. To avoid condensation it is necessary to bring the substrates up to room temperature. After application TEROSON PU 9100 can be smoothed with a spatula dipped in TEROSON VR 20.

Painting:

After skin formation TEROSON PU 9100 can be painted over. The paint compatibility of the various paints has to be tested before use. Corrosion protection primer paints may only be applied on cured TEROSON PU 9100, as these usually permit only very low water vapour transmission. In cases where accelerated paints drying in a drying oven or with IR radiation is required (max. 70°C), a pre-reaction/ waiting period of minimum 30 minutes must be respected.

Incompatibility:

Nitro repair paints applied from aerosol cans or alcohol based paints, diluents and accelerators are not compatible with TEROSON PU 9100 before sufficient skin formation. Fresh TEROSON PU 9100 is not compatible with MS-materials.

Cleaning:

For cleaning application equipment contaminated with uncured TEROSON PU 9100 we recommend the use of TEROSON VR 20.

Storage:

Frost sensitive	no
Recommended storage temperature	10 to 25 °C
Shelf life	12 months in original packaging

Classification:

Please refer to the corresponding **Safety Data Sheets** for details on:

Hazardous Information
Transport Regulations
Safety Regulations

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Reference **N/A**