

Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 19

LOCTITE 241

SDS No. : 173035 V004.0 Revision: 01.03.2024 printing date: 04.03.2024 Replaces version from: 21.06.2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier LOCTITE 241

1.2. Relevant identified uses of the substance or mixture and uses advised against Intended use:

Sealant

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA Henkelstr. 67 40589 Düsseldorf

Germany

Phone: +49 211 797 0

For Safety Data Sheet updates please visit our website https://mysds.henkel.com/index.html#/appSelection or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

assification (CLP):	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Cla

Label elements (CLP):

Hazard pictogram:



Cumene hydroperoxide

Signal word:	Warning
Hazard statement:	H319 Causes serious eye irritation.H335 May cause respiratory irritation.H412 Harmful to aquatic life with long lasting effects.
Supplemental information	Contains: methyl methacrylate May produce an allergic reaction.
Precautionary statement:	"***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of contents/container in accordance with national regulation.***
Precautionary statement: Prevention	P261 Avoid breathing vapors. P273 Avoid release to the environment.
Precautionary statement: Response	P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly. Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
Cumene hydroperoxide 80-15-9 201-254-7 01-2119475796-19	1- < 3 %	STOT RE 2, H373 Skin Corr. 1B, H314 Acute Tox. 2, Inhalation, H330 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Org. Perox. E, H242 STOT SE 3, H335	Eye Irrit. 2; H319; C 1 - < 3 % Skin Irrit. 2; H315; C 3 - < 10 % Eye Dam. 1; H318; C 3 - < 10 % STOT SE 3; H335; C >= 1 % Skin Corr. 1B; H314; C >= 10 % ===== dermal:ATE = 1.100 mg/kg	
N,N-Diethyl-p-toluidine 613-48-9 210-345-0	1- < 3 %	Acute Tox. 3, Oral, H301 Acute Tox. 3, Dermal, H311 Acute Tox. 3, Inhalation, H331 STOT RE 2, H373 Aquatic Chronic 3, H412 Skin Irrit. 2, H315	dermal:ATE = 300 mg/kg oral:ATE = 100 mg/kg inhalation:ATE = 3 mg/l;vapour	
N,N-dimethyl-o-toluidine 609-72-3 210-199-8	0,1-< 1 %	STOT RE 2, H373 Acute Tox. 3, Oral, H301 Acute Tox. 3, Dermal, H311 Acute Tox. 3, Inhalation, H331 Aquatic Chronic 3, H412	dermal:ATE = 300 mg/kg oral:ATE = 100 mg/kg inhalation:ATE = 1,5 mg/l;dust/mist	
methacrylic acid 79-41-4 201-204-4 01-2119463884-26	0,1- < 1 %	Acute Tox. 4, Oral, H302 Acute Tox. 3, Dermal, H311 Acute Tox. 4, Inhalation, H332 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335	STOT SE 3; H335; C >= 1 % ===== dermal:ATE = 500 mg/kg inhalation:ATE = 3,61 mg/l;dust/mist	
methyl methacrylate 80-62-6 201-297-1 01-2119452498-28	0,1- < 1 %	Flam. Liq. 2, H225 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317		EU OEL

If no ATE values are displayed, please refer to LD/LC50 values in Section 11. For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.

Skin contact: Rinse with running water and soap. Obtain medical attention if irritation persists.

Eye contact: Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

EYE: Irritation, conjunctivitis.

Prolonged or repeated contact may cause skin irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Foam, extinguishing powder, carbon dioxide.

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Avoid contact with skin and eyes. Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal. Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use only in well-ventilated areas. Avoid skin and eye contact. See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed. Do not eat, drink or smoke while working. Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities Refer to Technical Data Sheet.

7.3. Specific end use(s) Sealant

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Methacrylic acid 79-41-4	50	180	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Methacrylic acid 79-41-4			Short Term Exposure Classification: Classification: Classification: Classification: Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.		TRGS 900
Methyl methacrylate 80-62-6	50	210	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Methyl methacrylate 80-62-6			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	100		Short Term Exposure Limit (STEL):	Indicative	ECTLV
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	50		Time Weighted Average (TWA):	Indicative	ECTLV

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental E Compartment p	Exposure period	Value		Remarks		
		, er i ou	mg/l	ppm	mg/kg	others	
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	aqua (freshwater)		0,0031 mg/l				
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)		0,031 mg/l				
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	aqua (marine water)		0,00031 mg/l				
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	sewage treatment plant (STP)		0,35 mg/l				
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	sediment (freshwater)				0,023 mg/kg		
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)				0,0023 mg/kg		
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	Soil				0,0029 mg/kg		
methacrylic acid 79-41-4	aqua (freshwater)		0,82 mg/l				
methacrylic acid 79-41-4	Freshwater - intermittent		0,45 mg/l				
methacrylic acid 79-41-4	aqua (marine water)		0,082 mg/l				
methacrylic acid 79-41-4	sewage treatment plant (STP)		100 mg/l				
methacrylic acid 79-41-4	sediment (freshwater)				3,09 mg/kg		
methacrylic acid 79-41-4	sediment (marine water)				0,309 mg/kg		
methacrylic acid 79-41-4	Soil				0,137 mg/kg		
methacrylic acid 79-41-4	Predator						no potential for bioaccumulation
methyl methacrylate 80-62-6	aqua (freshwater)		0,94 mg/l				
methyl methacrylate 80-62-6	aqua (marine water)		0,94 mg/l				
methyl methacrylate 80-62-6	aqua (intermittent releases)		0,94 mg/l				
methyl methacrylate 80-62-6	sewage treatment plant (STP)		10 mg/l				
methyl methacrylate 80-62-6	sediment (freshwater)				5,74 mg/kg		
methyl methacrylate 80-62-6	Soil				1,47 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m3	
methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - local effects		88 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - systemic effects		29,6 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	Workers	dermal	Long term exposure - systemic effects		4,25 mg/kg	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - local effects		6,55 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - systemic effects		6,3 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	dermal	Long term exposure - systemic effects		2,55 mg/kg	no potential for bioaccumulation
methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - systemic effects		348,4 mg/m3	
methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - local effects		208 mg/m3	
methyl methacrylate 80-62-6	Workers	inhalation	Acute/short term exposure - local effects		416 mg/m3	
methyl methacrylate 80-62-6	Workers	dermal	Long term exposure - systemic effects		13,67 mg/kg	
methyl methacrylate 80-62-6	Workers	dermal	Long term exposure - local effects		1,5 mg/cm2	
methyl methacrylate 80-62-6	Workers	dermal	Acute/short term exposure - local effects		1,5 mg/cm2	
methyl methacrylate 80-62-6	General population	Inhalation	Long term exposure - systemic effects		74,3 mg/m3	
methyl methacrylate 80-62-6	General population	Inhalation	Long term exposure - local effects		104 mg/m3	
methyl methacrylate 80-62-6	General population	inhalation	Acute/short term exposure - local effects		208 mg/m3	
methyl methacrylate 80-62-6	General population	dermal	Long term exposure - systemic effects		8,2 mg/kg	
methyl methacrylate 80-62-6	General population	dermal	Long term exposure - local effects		1,5 mg/cm2	
methyl methacrylate 80-62-6	General population	dermal	Acute/short term exposure - local effects		1,5 mg/cm2	
methyl methacrylate 80-62-6	General population	oral	Long term exposure - systemic effects			

Biological Exposure Indices: None

rtone

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

Respiratory protection: Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374). Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection: Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection: Wear suitable protective clothing. Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	liquid
Colour	blue
Odor	mild, Acrylic
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< -30 °C (< -22 °F)
Initial boiling point	$> 150 \ ^{\circ}C \ (> 302 \ ^{\circ}F)$ no method / method unknown
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 100 °C (> 212 °F)
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-polar/aprotic.
Viscosity (kinematic) (40 °C (104 °F);)	> 20,5 mm2/s

LOCTITE 241

SDS No.: 173035 V004.0

115,0 - 135,0 mPa.s LCT STM 740; cone & plate viscosity Viscosity, dynamic (Cone and plate; Instrument: Haake cone and plate, RV1, C35/2°Ti) Solubility (qualitative) Slight (20 °C (68 °F); Solvent: Water) Solubility (qualitative) Miscible (Solvent: Acetone) Partition coefficient: n-octanol/water Not applicable Mixture Vapour pressure 0,133 mbar;None (25,0 °C (77 °F)) Vapour pressure < 300 mbar;no method / method unknown (50 °C (122 °F)) Vapour pressure < 0,13 mbar (20 °C (68 °F)) Density 1,0800 g/cm3 None (20 °C (68 °F)) Relative vapour density: > 1 (20 °C) Particle characteristics

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity Peroxides.

Reaction with strong bases Reaction with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions See section reactivity

10.4. Conditions to avoid Stable under normal conditions of storage and use.

10.5. Incompatible materials See section reactivity.

10.6. Hazardous decomposition products carbon oxides.

Not applicable Product is a liquid

SECTION 11: Toxicological information

General toxicological information:

Prolonged or repeated contact may cause skin irritation.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Cumene hydroperoxide 80-15-9	LD50	382 mg/kg	rat	other guideline:
N,N-Diethyl-p-toluidine	Acute	100 mg/kg		Expert judgement
613-48-9	toxicity estimate (ATE)			
N,N-dimethyl-o-toluidine	Acute	100 mg/kg		Expert judgement
609-72-3	toxicity			
	estimate			
	(ATE)			
methacrylic acid 79-41-4	LD50	1.320 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
methyl methacrylate 80-62-6	LD50	9.400 mg/kg	rat	not specified

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value	Value	Species	Method
Cumene hydroperoxide	type Acute	1.100 mg/kg		Expert judgement
80-15-9		1.100 mg/kg		Expert judgement
80-13-9	toxicity			
	estimate			
	(ATE)	200		
N,N-Diethyl-p-toluidine	Acute	300 mg/kg		Expert judgement
613-48-9	toxicity			
	estimate			
	(ATE)			
N,N-dimethyl-o-toluidine	Acute	300 mg/kg		Expert judgement
609-72-3	toxicity			
	estimate			
	(ATE)			
methacrylic acid	LD50	500 - 1.000	rabbit	Dermal Toxicity Screening
79-41-4		mg/kg		
methacrylic acid	Acute	500 mg/kg		Expert judgement
79-41-4	toxicity			
	estimate			
	(ATE)			
methyl methacrylate	LD50	> 5.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute
80-62-6				Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	LC50	1,370 mg/l	vapour	4 h	rat	not specified
N,N-Diethyl-p-toluidine 613-48-9	Acute toxicity estimate (ATE)	3 mg/l	vapour			Expert judgement
N,N-dimethyl-o-toluidine 609-72-3	Acute toxicity estimate (ATE)	1,5 mg/l	dust/mist	4 h		Expert judgement
methacrylic acid 79-41-4	LC50	> 3,6 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
methacrylic acid 79-41-4	Acute toxicity estimate (ATE)	3,61 mg/l	dust/mist			Expert judgement
methyl methacrylate 80-62-6	LC50	29,8 mg/l	vapour	4 h	rat	not specified

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
N,N-Diethyl-p-toluidine 613-48-9	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
methacrylic acid 79-41-4	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
methacrylic acid 79-41-4	corrosive		rabbit	Draize Test

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
methyl methacrylate 80-62-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
methacrylic acid 79-41-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
methyl methacrylate 80-62-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	not specified
methacrylic acid 79-41-4	negative	inhalation		mouse	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)
methacrylic acid 79-41-4	negative	oral: gavage		mouse	equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
methacrylic acid 79-41-4	not carcinogenic	inhalation	2 у	mouse	male/female	OECD Guideline 451 (Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
methacrylic acid 79-41-4	NOAEL P 50 mg/kg NOAEL F1 400 mg/kg NOAEL F2 400 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	not specified
methacrylic acid 79-41-4		inhalation	90 d 6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
methyl methacrylate 80-62-6	LOAEL 2000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study
methyl methacrylate 80-62-6	NOAEL 1000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type		-	_	
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
N,N-Diethyl-p-toluidine 613-48-9	LC50	78,62 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
N,N-dimethyl-o-toluidine 609-72-3	LC 50	46 mg/l	96 h	Fathead minnow (Pimephales promelas)	
methacrylic acid 79-41-4	LC50	85 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
methacrylic acid 79-41-4	NOEC	10 mg/l	35 d	Danio rerio	OECD Guideline 210 (fish early lite stage toxicity test)
methyl methacrylate 80-62-6	LC50	350 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Cumene hydroperoxide	EC50	18,84 mg/l	48 h	Daphnia magna	OECD Guideline 202
80-15-9					(Daphnia sp. Acute
					Immobilisation Test)
N,N-Diethyl-p-toluidine	EC50	10,34 mg/l	48 h	Daphnia magna	OECD Guideline 202
613-48-9					(Daphnia sp. Acute
					Immobilisation Test)
methacrylic acid	EC50	> 130 mg/l	48 h	Daphnia magna	EPA OTS 797.1300
79-41-4					(Aquatic Invertebrate Acute
					Toxicity Test, Freshwater
					Daphnids)
methyl methacrylate	EC50	69 mg/l	48 h	Daphnia magna	EPA OTS 797.1300
80-62-6					(Aquatic Invertebrate Acute
					Toxicity Test, Freshwater
					Daphnids)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
methacrylic acid 79-41-4	NOEC	53 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
methyl methacrylate 80-62-6	NOEC	37 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value	Value	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	type EC50	3,1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	NOEC	1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N-Diethyl-p-toluidine 613-48-9	EC50	7,42 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N-Diethyl-p-toluidine 613-48-9	EC50	23,69 mg/l	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	NOEC	8,2 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	EC50	45 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methyl methacrylate 80-62-6	EC50	170 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methyl methacrylate 80-62-6	NOEC	100 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	30 min	not specified	not specified
methacrylic acid 79-41-4	EC10	100 mg/l	17 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)
methyl methacrylate 80-62-6	EC20	> 150 - 200 mg/l	30 min	activated sludge, domestic	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Cumene hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
N,N-Diethyl-p-toluidine 613-48-9	not readily biodegradable.	not specified	1 %	28 day	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
N,N-dimethyl-o-toluidine 609-72-3	not readily biodegradable.		1 %	14 d	other guideline:
methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	14 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
methyl methacrylate 80-62-6	readily biodegradable	aerobic	94 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

The table below presents the data of the classified substances present in the mixture.

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Bioconcentratio	Exposure time	Temperature	Species	Method
CAS-No.	n factor (BCF)				
Cumene hydroperoxide	9,1			calculation	OECD Guideline 305
80-15-9					(Bioconcentration: Flow-through
					Fish Test)

12.4. Mobility in soil

Cured adhesives are immobile.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	LogPow	Temperature	Method
CAS-No.			
Cumene hydroperoxide	1,6	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC
80-15-9			Method)
N,N-Diethyl-p-toluidine	3,7		QSAR (Quantitative Structure Activity Relationship)
613-48-9			
methacrylic acid	0,93	22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake
79-41-4			Flask Method)
methyl methacrylate	1,38	20 °C	other guideline:
80-62-6			

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	PBT / vPvB
CAS-No.	
Cumene hydroperoxide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
80-15-9	Bioaccumulative (vPvB) criteria.
methacrylic acid	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
79-41-4	Bioaccumulative (vPvB) criteria.
methyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
80-62-6	Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations. Do not empty into drains / surface water / ground water.

LOCTITE 241

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

14.2.

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.3. Transport hazard class(es)

Not dangerous goods
Not dangerous goods

14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.5. Environmental hazards

not applicable
not applicable
not applicable
not applicable
not applicable

14.6. Special precautions for user

not applicable
1

RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009): Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Persistent organic pollutants (Regulation (EU) 2019/1021):

VOC content < 3,00 % (2010/75/EC)

Not applicable Not applicable Not applicable

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK:	WGK 2: significantly water endangering (Ordinance on facilities for handling substances that are hazardous to water (AwSV)) Classification according to AwSV, Annex 1 (5.2)
Storage class according to TRGS 510:	10

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

LOCTITE 241

of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapour.

H242 Heating may cause a fire.

H301 Toxic if swallowed.

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H330 Fatal if inhaled.

H331 Toxic if inhaled.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H373 May cause damage to organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very
	bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.