



Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 20

LOCTITE PC 7228 1KG EN/DE

SDS No. : 178251
V002.0

Revision: 01.12.2020

printing date: 04.04.2021

Replaces version from: 03.07.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE PC 7228 1KG EN/DE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA
Henkelstr. 67
40589 Düsseldorf

Germany

Phone: +49 211 797 0
Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700)

Bisphenol-F epichlorhydrin resin; MW<700

Signal word:	Warning
Hazard statement:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
Supplemental information	EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.
Precautionary statement: Prevention	P273 Avoid release to the environment. P280 Wear protective gloves.
Precautionary statement: Response	P302+P352 IF ON SKIN: Wash with plenty of soap and water. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

This mixture contains components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB).

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

Epoxy resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	01-2119456619-26	2,5- < 25 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	01-2119454392-40	2,5- < 25 %	Skin Irrit. 2; Dermal H315 Skin Sens. 1A H317 Aquatic Chronic 2 H411
Titanium dioxide 13463-67-7	236-675-5 01-2119489379-17	5- < 10 %	
octamethylcyclotetrasiloxane 556-67-2	209-136-7 01-2119529238-36	0,01- < 0,1 %	Flam. Liq. 3 H226 Repr. 2 H361f Aquatic Chronic 1 H410 ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC) M factor (Chron Aquat Tox): 10

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.
Seek medical advice.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion:

Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.
Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

SKIN: Redness, inflammation.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media:**

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

None

Oxides of carbon, oxides of nitrogen, irritating organic vapors.
Sulphur oxides

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.
Ensure adequate ventilation.
Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.
Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Use only in well-ventilated areas.

Avoid skin and eye contact.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, well-ventilated place.

Refer to Technical Data Sheet

7.3. Specific end use(s)

Adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium oxide 1344-28-1			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Aluminium oxide 1344-28-1		10	Exposure limit(s):	2	TRGS 900
Aluminium oxide 1344-28-1		1,25	Exposure limit(s):		TRGS 900
Titanium dioxide 13463-67-7		1,25	Exposure limit(s):		TRGS 900
Titanium dioxide 13463-67-7			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Titanium dioxide 13463-67-7		10	Exposure limit(s):	2	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	aqua (freshwater)		0,006 mg/l				
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	aqua (marine water)		0,001 mg/l				
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	sewage treatment plant (STP)		10 mg/l				
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	sediment (freshwater)				0,341 mg/kg		
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	sediment (marine water)				0,034 mg/kg		
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Soil				0,065 mg/kg		
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	oral				11 mg/kg		
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	aqua (intermittent releases)		0,018 mg/l				
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	marine water - intermittent		0,002 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (freshwater)		0,003 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (marine water)		0,0003 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Soil				0,237 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (intermittent releases)		0,0254 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Air						no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Predator						no potential for bioaccumulation
Titanium dioxide 13463-67-7	aqua (freshwater)						no hazard identified
Titanium dioxide 13463-67-7	aqua (marine water)						no hazard identified
Titanium dioxide 13463-67-7	sewage treatment plant (STP)						no hazard identified

Titanium dioxide 13463-67-7	sediment (freshwater)						no hazard identified
Titanium dioxide 13463-67-7	sediment (marine water)						no hazard identified
Titanium dioxide 13463-67-7	Soil						no hazard identified
Titanium dioxide 13463-67-7	Aquatic (intermit. releases)						no hazard identified
Titanium dioxide 13463-67-7	Predator						no hazard identified
Octamethylcyclotetrasiloxane 556-67-2	aqua (freshwater)		0,0015 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	aqua (marine water)		0,00015 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	sewage treatment plant (STP)		10 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	sediment (freshwater)				3 mg/kg		
Octamethylcyclotetrasiloxane 556-67-2	sediment (marine water)				0,3 mg/kg		
Octamethylcyclotetrasiloxane 556-67-2	oral				41 mg/kg		
Octamethylcyclotetrasiloxane 556-67-2	Soil				0,54 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Workers	dermal	Acute/short term exposure - systemic effects		8,33 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Workers	dermal	Long term exposure - systemic effects		8,33 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	dermal	Acute/short term exposure - systemic effects		3,571 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	dermal	Long term exposure - systemic effects		3,571 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	inhalation	Long term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	dermal	Acute/short term exposure - local effects		8,3 µg/cm2	no hazard identified
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Long term exposure - systemic effects		73 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Long term exposure - local effects		73 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Long term exposure - systemic effects		13 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Long term exposure - local effects		13 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	oral	Long term exposure - systemic effects		3,7 mg/kg	
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Acute/short term exposure - local		73 mg/m3	

			effects			
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Acute/short term exposure - systemic effects		73 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Acute/short term exposure - local effects		13 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Acute/short term exposure - systemic effects		13 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	oral	Acute/short term exposure - systemic effects		3,7 mg/kg	

Biological Exposure Indices:

Ingredient [Regulated substance]	Parameters	Biological specimen	Sampling time	Conc.	Basis of biol. exposure index	Remark	Additional Information
Aluminium oxide 1344-28-1	Aluminum	Urine	Sampling time: End of shift.	200 µg/l	DE BAT		

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Use only in well-ventilated areas.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Wear protective glasses.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid white
Odor	mild
Odour threshold	No data available / Not applicable
pH	Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 300 °C (> 572 °F)
Flash point	200 °C (392 °F); None
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	44 mbar
Relative vapour density:	No data available / Not applicable
Density (ρ)	1,82 g/cm ³
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids.
Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Titanium dioxide 13463-67-7	LD50	> 5.000 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
octamethylcyclotetrasiloxane 556-67-2	LD50	> 4.800 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Titanium dioxide 13463-67-7	LD50	\geq 10.000 mg/kg	hamster	not specified
octamethylcyclotetrasiloxane 556-67-2	LD50	> 2.375 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Titanium dioxide 13463-67-7	LC50	> 6,82 mg/l	dust	4 h	rat	not specified
octamethylcyclotetrasiloxane 556-67-2	LC50	36 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	moderately irritating	24 h	rabbit	Draize Test
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Titanium dioxide 13463-67-7	not irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
octamethylcyclotetrasiloxane 556-67-2	not irritating		rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Titanium dioxide 13463-67-7	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
octamethylcyclotetrasiloxane 556-67-2	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Titanium dioxide 13463-67-7	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
octamethylcyclotetrasilox ane 556-67-2	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Titanium dioxide 13463-67-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Titanium dioxide 13463-67-7	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Titanium dioxide 13463-67-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
octamethylcyclotetrasilox ane 556-67-2	negative	bacterial gene mutation assay	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
octamethylcyclotetrasilox ane 556-67-2	negative	in vitro mammalian chromosome aberration test	with and without		equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
octamethylcyclotetrasilox ane 556-67-2	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	oral: gavage		mouse	not specified
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
Titanium dioxide 13463-67-7	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
octamethylcyclotetrasilox ane 556-67-2	negative	inhalation		rat	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
octamethylcyclotetrasilox ane 556-67-2	negative	oral: gavage		rat	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Titanium dioxide 13463-67-7	not carcinogenic	inhalation	24 m 6 h/d; 5 d/w	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	NOAEL P \geq 50 mg/kg NOAEL F1 \geq 750 mg/kg NOAEL F2 \geq 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Bisphenol-F epichlorhydrin resin; MW $<$ 700 9003-36-5	NOAEL P $>$ 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two-generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Titanium dioxide 13463-67-7	NOAEL P $>$ 1.000 mg/kg NOAEL F1 $>$ 1.000 mg/kg		oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
octamethylcyclotetrasiloxane 556-67-2	NOAEL P 300 ppm NOAEL F1 300 ppm	two-generation study	inhalation	rat	equivalent or similar to OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Titanium dioxide 13463-67-7	NOAEL 1.000 mg/kg	oral: gavage	90 d daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
octamethylcyclotetrasilox ane 556-67-2	LOAEL 35 ppm	inhalation	6 h nose only inhalation 5 days/week for 13 weeks	rat	OECD Guideline 412 (Repeated Dose Inhalation Toxicity: 28/14-Day)
octamethylcyclotetrasilox ane 556-67-2	NOAEL 960 mg/kg	dermal	3 w 5 d/w	rabbit	equivalent or similar to OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Titanium dioxide 13463-67-7	LC50	Toxicity > Water solubility	48 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
octamethylcyclotetrasiloxane 556-67-2	NOEC	0,0044 mg/l	93 d	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OPPTS 797.1600 (Fish Early Life Stage Toxicity Test)
octamethylcyclotetrasiloxane 556-67-2	LC50	Toxicity > Water solubility	96 h	Oncorhynchus mykiss	EPA OTS 797.1400 (Fish Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Titanium dioxide 13463-67-7	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
octamethylcyclotetrasiloxane 556-67-2	EC50	Toxicity > Water solubility	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
octamethylcyclotetrasiloxane 556-67-2	NOEC	7,9 µg/l	21 d	Daphnia magna	EPA OTS 797.1330 (Daphnid Chronic Toxicity Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Titanium dioxide 13463-67-7	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
octamethylcyclotetrasiloxane 556-67-2	EC50	Toxicity > Water solubility	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	EPA OTS 797.1050 (Algal Toxicity, Tiers I and II)
octamethylcyclotetrasiloxane 556-67-2	EC10	0,022 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	EPA OTS 797.1050 (Algal Toxicity, Tiers I and II)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Titanium dioxide 13463-67-7	EC0	Toxicity > Water solubility	24 h	Pseudomonas fluorescens	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)
octamethylcyclotetrasiloxane 556-67-2	EC50	Toxicity > Water solubility	3 h	activated sludge	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
octamethylcyclotetrasiloxane 556-67-2	not readily biodegradable.	aerobic	3,7 %	29 d	OECD Guideline 310 (Ready Biodegradability CO ₂ in Sealed Vessels (Headspace Test))

12.3. Bioaccumulative potential

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
octamethylcyclotetrasiloxane 556-67-2	12.400	28 d		Pimephales promelas	EPA OTS 797.1520 (Fish Bioconcentration Test-Rainbow Trout)

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	3,242	25 °C	EU Method A.8 (Partition Coefficient)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
octamethylcyclotetrasiloxane 556-67-2	6,488	25,1 °C	OECD Guideline 123 (Partition Coefficient (1-Octanol / Water), Slow-Stirring Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Titanium dioxide 13463-67-7	According to Annex XIII of regulation (EC) 1907/2006 a PBT and vPvB assessment shall not be conducted for inorganic substances.
octamethylcyclotetrasiloxane 556-67-2	Fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information
--

14.1. UN number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation 1005/2009/EC):	Not applicable
Prior Informed Consent (PIC) (Regulation 649/2012/EC):	Not applicable
Persistent Organic Pollutants (POPs) (Regulation 2019/1021/EC) :	Not applicable

EU. REACH, Annex XVII, Marketing and Use Restrictions (Regulation 1907/2006/EC): Not applicable

VOC content (2010/75/EC)	< 3 %
-----------------------------	-------

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK:	WGK 2: significantly water endangering (Ordinance on facilities for handling substances that are hazardous to water (AwSV)) Classification according to AwSV, Annex 1 (5.2)
Storage class according to TRGS 510:	10

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H226 Flammable liquid and vapor.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H361f Suspected of damaging fertility.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.



Safety Data Sheet according to (EC) No 1907/2006 as amended Page 1 of 24

LOCTITE PC 7228 1KG EN/DE

SDS No. : 204373
V002.0
Revision: 01.12.2020
printing date: 04.04.2021
Replaces version from: 05.08.2019

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE PC 7228 1KG EN/DE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Epoxy Hardener

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA
Henkelstr. 67
40589 Düsseldorf

Germany

Phone: +49 211 797 0
Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Acute toxicity H302 Harmful if swallowed. Route of Exposure: Oral	Category 4
Acute toxicity H331 Toxic if inhaled. Route of Exposure: Inhalation	Category 3
Skin corrosion H314 Causes severe skin burns and eye damage.	Sub-category 1B
Serious eye damage H318 Causes serious eye damage.	Category 1
Skin sensitizer H317 May cause an allergic skin reaction.	Category 1
Toxic to reproduction H360Fd May damage fertility. Suspected of damaging the unborn child.	Category 1B
Specific target organ toxicity - repeated exposure H373 May cause damage to organs through prolonged or repeated exposure.	Category 2
Chronic hazards to the aquatic environment H412 Harmful to aquatic life with long lasting effects.	Category 3

2.2. Label elements**Label elements (CLP):****Hazard pictogram:****Contains**

Formaldehyde, polymer with benzenamine, hydrogenated

Diethylenetriamine
 4,4'-Methylenebis(cyclohexylamine)
 4,4'-Isopropylidenediphenol

Salicylic acid

Signal word:

Danger

Hazard statement:

H302 Harmful if swallowed.
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H331 Toxic if inhaled.
 H360Fd May damage fertility. Suspected of damaging the unborn child.
 H373 May cause damage to organs through prolonged or repeated exposure.
 H412 Harmful to aquatic life with long lasting effects.

Supplemental information

Restricted to professional users.

**Precautionary statement:
Prevention**

P201 Obtain special instructions before use.
 P260 Do not breathe vapours.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary statement:
Response**

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTER or doctor.
 P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P308+P313 IF exposed or concerned: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

Part B of a two part adhesive

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
benzyl alcohol 100-51-6	202-859-9 01-2119492630-38	20- 40 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Inhalation H332 Eye Irrit. 2 H319
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	603-894-6 01-2119983522-33	20- 40 %	Acute Tox. 4; Oral H302 Skin Corr. 1C H314 STOT RE 2 H373 Aquatic Chronic 3 H412 Eye Dam. 1 H318 Skin Sens. 1 H317
Diethylenetriamine 111-40-0	203-865-4 01-2119473793-27	5- < 10 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Skin Corr. 1B H314 Skin Sens. 1 H317 Acute Tox. 2; Inhalation H330 STOT SE 3 H335 Eye Dam. 1 H318
Salicylic acid 69-72-7	200-712-3 01-2119486984-17	5- < 10 %	Eye Dam. 1 H318 Acute Tox. 4; Oral H302 Repr. 2 H361d
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	217-168-8 01-2119541673-38	1- < 5 %	Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Skin Sens. 1 H317 STOT RE 2; Oral H373 Eye Dam. 1 H318
4,4'-Isopropylidenediphenol 80-05-7	201-245-8 01-2119457856-23	1- < 5 %	Aquatic Chronic 2 H411 Eye Dam. 1 H318 Skin Sens. 1 H317 STOT SE 3 H335 Repr. 1B H360F ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC) EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)

**For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.**

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Causes burns.

INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media:**

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Use only in well-ventilated areas.

Avoid skin and eye contact.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool place in closed original container.

Keep container in a well ventilated place.

Refer to Technical Data Sheet

7.3. Specific end use(s)

Epoxy Hardener

SECTION 8: Exposure controls/personal protection

8.1. Control parameters**Occupational Exposure Limits**Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Benzyl alcohol 100-51-6			Skin designation:	Can be absorbed through the skin.	TRGS 900
Benzyl alcohol 100-51-6	5	22	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Benzyl alcohol 100-51-6			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A (4,4'-ISOPROPYLIDENEDIPHENOL) (INHALABLE FRACTION)]		2	Time Weighted Average (TWA):	Indicative	ECLTV
4,4'-Isopropylidenediphenol 80-05-7			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
4,4'-Isopropylidenediphenol 80-05-7		5	Exposure limit(s):	1 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Benzyl alcohol 100-51-6	Soil				0,456 mg/kg		
Benzyl alcohol 100-51-6	sewage treatment plant (STP)		39 mg/l				
Benzyl alcohol 100-51-6	sediment (freshwater)				5,27 mg/kg		
Benzyl alcohol 100-51-6	sediment (marine water)				0,527 mg/kg		
Benzyl alcohol 100-51-6	aqua (marine water)		0,1 mg/l				
Benzyl alcohol 100-51-6	aqua (intermittent releases)		2,3 mg/l				
Benzyl alcohol 100-51-6	aqua (freshwater)		1 mg/l				
Benzyl alcohol 100-51-6	Air						no hazard identified
Benzyl alcohol 100-51-6	Predator						no potential for bioaccumulation
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	aqua (freshwater)		0,015 mg/l				
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	aqua (marine water)		0,002 mg/l				
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	aqua (intermittent releases)		0,15 mg/l				
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	sewage treatment plant (STP)		1,9 mg/l				
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	sediment (freshwater)				15 mg/kg		
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	sediment (marine water)				1,5 mg/kg		
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Soil				1,8 mg/kg		
2,2'-iminodiethylamine 111-40-0	aqua (freshwater)		0,56 mg/l				
2,2'-iminodiethylamine 111-40-0	aqua (marine water)		0,056 mg/l				
2,2'-iminodiethylamine 111-40-0	aqua (intermittent releases)		0,32 mg/l				
2,2'-iminodiethylamine 111-40-0	sediment (freshwater)				1072 mg/kg		
2,2'-iminodiethylamine 111-40-0	sediment (marine water)				107,2 mg/kg		
2,2'-iminodiethylamine 111-40-0	sewage treatment plant (STP)		6 mg/l				
2,2'-iminodiethylamine 111-40-0	Soil				7,97 mg/kg		
2,2'-iminodiethylamine 111-40-0	Air						no hazard identified
Salicylic acid 69-72-7	aqua (freshwater)		0,2 mg/l				
Salicylic acid 69-72-7	aqua (marine water)		0,02 mg/l				
Salicylic acid 69-72-7	aqua (intermittent releases)		1 mg/l				
Salicylic acid	sewage		162 mg/l				

69-72-7	treatment plant (STP)						
Salicylic acid 69-72-7	sediment (freshwater)				1,42 mg/kg		
Salicylic acid 69-72-7	sediment (marine water)				0,142 mg/kg		
Salicylic acid 69-72-7	Soil				0,166 mg/kg		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	aqua (intermittent releases)		0,08 mg/l				
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	sediment (freshwater)				137 mg/kg		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	aqua (marine water)		0,008 mg/l				
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	sediment (marine water)				13,7 mg/kg		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	sewage treatment plant (STP)		3,2 mg/l				
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Soil				27,2 mg/kg		
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	aqua (freshwater)		0,08 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	aqua (freshwater)		0,018 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	aqua (marine water)		0,018 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	aqua (intermittent releases)		0,011 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	sewage treatment plant (STP)		320 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	sediment (freshwater)				1,2 mg/kg		
4,4'-Isopropylidenediphenol 80-05-7	sediment (marine water)				0,24 mg/kg		
4,4'-Isopropylidenediphenol 80-05-7	Soil				3,7 mg/kg		
4,4'-Isopropylidenediphenol 80-05-7	Air						no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	Predator						no potential for bioaccumulation

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Benzyl alcohol 100-51-6	General population	oral	Acute/short term exposure - systemic effects		20 mg/kg	no hazard identified
Benzyl alcohol 100-51-6	General population	oral	Long term exposure - systemic effects		4 mg/kg	no hazard identified
Benzyl alcohol 100-51-6	Workers	inhalation	Acute/short term exposure - systemic effects		110 mg/m ³	no hazard identified
Benzyl alcohol 100-51-6	Workers	inhalation	Long term exposure - systemic effects		22 mg/m ³	no hazard identified
Benzyl alcohol 100-51-6	General population	inhalation	Acute/short term exposure - systemic effects		27 mg/m ³	no hazard identified
Benzyl alcohol 100-51-6	General population	inhalation	Long term exposure - systemic effects		5,4 mg/m ³	no hazard identified
Benzyl alcohol 100-51-6	Workers	dermal	Acute/short term exposure - systemic effects		40 mg/kg	no hazard identified
Benzyl alcohol 100-51-6	Workers	dermal	Long term exposure - systemic effects		8 mg/kg	no hazard identified
Benzyl alcohol 100-51-6	General population	dermal	Acute/short term exposure - systemic effects		20 mg/kg	no hazard identified
Benzyl alcohol 100-51-6	General population	dermal	Long term exposure - systemic effects		4 mg/kg	no hazard identified
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Workers	inhalation	Long term exposure - systemic effects		0,2 mg/m ³	
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Workers	inhalation	Acute/short term exposure - systemic effects		2 mg/m ³	
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Workers	dermal	Long term exposure - systemic effects		2 mg/kg	
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Workers	dermal	Acute/short term exposure - systemic effects		6 mg/kg	
2,2'-iminodiethylamine 111-40-0	Workers	dermal	Long term exposure - systemic effects		11,4 mg/kg	no hazard identified
2,2'-iminodiethylamine 111-40-0	Workers	dermal	Long term exposure - local effects		1,1 mg/kg	no hazard identified
2,2'-iminodiethylamine 111-40-0	Workers	Inhalation	Acute/short term exposure - systemic effects		92,1 mg/m ³	no hazard identified
2,2'-iminodiethylamine 111-40-0	Workers	Inhalation	Acute/short term exposure - local effects		2,6 mg/m ³	no hazard identified
2,2'-iminodiethylamine 111-40-0	Workers	Inhalation	Long term exposure - systemic effects		15,4 mg/m ³	no hazard identified
2,2'-iminodiethylamine 111-40-0	Workers	Inhalation	Long term exposure - local effects		0,87 mg/m ³	no hazard identified
2,2'-iminodiethylamine 111-40-0	General population	dermal	Acute/short term exposure - systemic effects		4,88 mg/kg	no hazard identified
2,2'-iminodiethylamine 111-40-0	General population	Inhalation	Acute/short term exposure - systemic effects		27,5 mg/m ³	no hazard identified
2,2'-iminodiethylamine 111-40-0	General population	dermal	Long term exposure -		4,88 mg/kg	no hazard identified

			systemic effects			
2,2'-iminodiethylamine 111-40-0	General population	Inhalation	Long term exposure - systemic effects		4,6 mg/m ³	no hazard identified
Salicylic acid 69-72-7	Workers	dermal	Long term exposure - systemic effects		2,3 mg/kg	
Salicylic acid 69-72-7	Workers	inhalation	Long term exposure - systemic effects		5 mg/m ³	
Salicylic acid 69-72-7	General population	oral	Acute/short term exposure - systemic effects		4 mg/kg	
Salicylic acid 69-72-7	General population	dermal	Long term exposure - systemic effects		1 mg/kg	
Salicylic acid 69-72-7	General population	inhalation	Long term exposure - systemic effects		4 mg/m ³	
Salicylic acid 69-72-7	General population	oral	Long term exposure - systemic effects		1 mg/kg	
Salicylic acid 69-72-7	Workers	inhalation	Long term exposure - local effects		5 mg/m ³	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	inhalation	Long term exposure - systemic effects		1 mg/m ³	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	dermal	Long term exposure - systemic effects		0,1 mg/kg	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	General population	inhalation	Long term exposure - systemic effects		0,21 mg/m ³	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	General population	oral	Long term exposure - systemic effects		0,06 mg/kg	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	General population	dermal	Long term exposure - systemic effects		0,06 mg/kg	
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Workers	inhalation	Acute/short term exposure - systemic effects		1 mg/m ³	
4,4'-Isopropylidenediphenol 80-05-7	Workers	dermal	Acute/short term exposure - systemic effects		0,031 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	Workers	dermal	Long term exposure - systemic effects		0,031 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	Workers	Inhalation	Acute/short term exposure - systemic effects		2 mg/m ³	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	Workers	Inhalation	Long term exposure - systemic effects		2 mg/m ³	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	dermal	Long term exposure - systemic effects		0,002 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	Inhalation	Long term exposure - systemic effects		1 mg/m ³	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	Workers	inhalation	Long term exposure - local effects		2 mg/m ³	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	Workers	inhalation	Acute/short term exposure - local effects		2 mg/m ³	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	inhalation	Acute/short term exposure - systemic effects		1 mg/m ³	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	inhalation	Long term exposure - local effects		1 mg/m ³	no hazard identified
4,4'-Isopropylidenediphenol	General	inhalation	Acute/short term		1 mg/m ³	no hazard identified

80-05-7	population		exposure - local effects			
4,4'-Isopropylidenediphenol 80-05-7	General population	dermal	Acute/short term exposure - systemic effects		0,002 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	oral	Long term exposure - systemic effects		0,004 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol 80-05-7	General population	oral	Acute/short term exposure - systemic effects		0,004 mg/kg	no hazard identified

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

liquid
liquid
colourless to
yellowish
mild

Odor

Odour threshold	No data available / Not applicable
pH (20 °C (68 °F); Solvent: Water)	> 7
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 200 °C (> 392 °F)
Flash point	> 100 °C (> 212 °F); None
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density (25 °C (77 °F))	1,055 g/cm ³
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	low solubility
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids.
Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
benzyl alcohol 100-51-6	LD50	1.620 mg/kg	rat	not specified
Diethylenetriamine 111-40-0	LD50	1.553 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Salicylic acid 69-72-7	LD50	891 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	LD50	380 mg/kg	rat	EPA OPP 81-1 (Acute Oral Toxicity)
4,4'- Isopropylidenediphenol 80-05-7	LD50	> 2.000 - < 5.000 mg/kg		
4,4'- Isopropylidenediphenol 80-05-7	Acute toxicity estimate (ATE)	2.500 mg/kg		Expert judgement

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
benzyl alcohol 100-51-6	Acute toxicity estimate (ATE)	2.500 mg/kg		Expert judgement
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Acute toxicity estimate (ATE)	> 2.000 mg/kg	rabbit	Expert judgement
Diethylenetriamine 111-40-0	LD50	1.045 mg/kg	rabbit	not specified
Salicylic acid 69-72-7	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	LD50	2.110 mg/kg	rabbit	not specified
4,4'- Isopropylidenediphenol 80-05-7	LD50	3.600 mg/kg	rabbit	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
benzyl alcohol 100-51-6	Acute toxicity estimate (ATE)	4,17 mg/l	dust/mist			Expert judgement
benzyl alcohol 100-51-6	LC50	> 4,178 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Diethylenetriamine 111-40-0	NOEL	0,07 mg/l			rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Diethylenetriamine 111-40-0	Acute toxicity estimate (ATE)	0,07 mg/l	dust/mist			Expert judgement
Salicylic acid 69-72-7	Acute toxicity estimate (ATE)	5,1 mg/l	dust/mist			Expert judgement

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
benzyl alcohol 100-51-6	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Category 1C (corrosive)		Corrositex Biobarrier Membrane (reconstituted collagen matrix)	OECD Guideline 435 (In Vitro Membrane Barrier Test Method for Skin Corrosion)
Diethylenetriamine 111-40-0	corrosive	15 min	rabbit	BASF Test
Salicylic acid 69-72-7	slightly irritating		rabbit	not specified
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	corrosive	2,75 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
benzyl alcohol 100-51-6	irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Diethylenetriamine 111-40-0	corrosive	30 s	rabbit	not specified
Salicylic acid 69-72-7	highly irritating		rabbit	Draize Test
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	Category 1 (irreversible effects on the eye)		rabbit	not specified

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
benzyl alcohol 100-51-6	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	sensitising	Buehler test	guinea pig	Buehler test
Diethylenetriamine 111-40-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Salicylic acid 69-72-7	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
4,4'- Isopropylidenediphenol 80-05-7	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
benzyl alcohol 100-51-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Diethylenetriamine 111-40-0	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Diethylenetriamine 111-40-0	negative	in vitro mammalian chromosome aberration test	with and without		Chromosome Aberration Test
Salicylic acid 69-72-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Salicylic acid 69-72-7	negative	in vitro mammalian chromosome aberration test	with and without		equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Salicylic acid 69-72-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
4,4'- Isopropylidenediphenol 80-05-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
benzyl alcohol 100-51-6	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Diethylenetriamine 111-40-0	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Diethylenetriamine 111-40-0	negative	oral: gavage		mouse	not specified
Salicylic acid 69-72-7	negative	oral: gavage		mouse	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
benzyl alcohol 100-51-6	not carcinogenic	oral: gavage	104 weeks once daily, 5 days/week	rat	male/female	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)
Diethylenetriamine 111-40-0	not carcinogenic	dermal	lifetime (appr. 587 d) 3 d/w	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Salicylic acid 69-72-7	not carcinogenic	oral: feed	2 years daily	rat	male/female	not specified

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
benzyl alcohol 100-51-6	NOAEL P 200 mg/kg	screening	oral: gavage	mouse	not specified
Diethylenetriamine 111-40-0	NOAEL P 100 mg/kg NOAEL F1 30 mg/kg	screening	oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
Salicylic acid 69-72-7	NOAEL P 250 mg/kg	three- generation study	oral: feed	rat	equivalent or similar to OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
4,4'- Isopropylidenediphenol 80-05-7	NOAEL P 300 ppm		oral: feed	mouse	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
benzyl alcohol 100-51-6	NOAEL 400 mg/kg	oral: gavage	13 weeks once daily, 5 days/week	rat	equivalent or similar to OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Diethylenetriamine 111-40-0	NOAEL 70 - 80 mg/kg	oral: feed	90 d daily	rat	not specified
Diethylenetriamine 111-40-0	NOAEL 0,55 mg/l	inhalation: vapour	15 d 6 h/d	rat	not specified
Salicylic acid 69-72-7	NOAEL 50 mg/kg	oral: feed	2 years daily	rat	not specified
4,4'- Methylenebis(cyclohexyla mine) 1761-71-3	NOAEL 15 - 50 mg/kg	oral: gavage	52 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
benzyl alcohol 100-51-6	LC50	460 mg/l	96 h	Pimephales promelas	EPA OPP 72-1 (Fish Acute Toxicity Test)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	LC50	96 mg/l	96 h	Poecilia reticulata	OECD Guideline 203 (Fish, Acute Toxicity Test)
Diethylenetriamine 111-40-0	LC50	430 mg/l	96 h	Poecilia reticulata	EU Method C.1 (Acute Toxicity for Fish)
Diethylenetriamine 111-40-0	NOEC	> 10 mg/l	28 d	Gasterosteus aculeatus	OECD Guideline 210 (fish early lite stage toxicity test)
Salicylic acid 69-72-7	LC50	1.370 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	LC50	> 100 mg/l	96 h	Leuciscus idus	DIN 38412-15
4,4'-Isopropylidenediphenol 80-05-7	LC50	4,6 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'-Isopropylidenediphenol 80-05-7	NOEC	0,016 mg/l	444 d	Pimephales promelas	EPA OPP 72-5 (Fish Life Cycle Toxicity)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
benzyl alcohol 100-51-6	EC50	230 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	EC50	15,4 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Diethylenetriamine 111-40-0	EC50	64,6 mg/l	48 h	Daphnia magna	EU Method C.2 (Acute Toxicity for Daphnia)
Salicylic acid 69-72-7	EC50	870 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	EC50	7,07 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Isopropylidenediphenol 80-05-7	EC50	3,9 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
benzyl alcohol 100-51-6	NOEC	51 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Diethylenetriamine 111-40-0	NOEC	5,6 mg/l	21 d	Daphnia magna	EU Method C.20 (Daphnia magna Reproduction Test)
Salicylic acid 69-72-7	NOEC	10 mg/l	21 d	Daphnia magna	OECD Guideline 202 (Daphnia sp. Chronic Immobilisation Test)

4,4'-Methylenebis(cyclohexylamine) 1761-71-3	NOEC	4 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
4,4'-Isopropylidenediphenol 80-05-7	NOEC	0,17 mg/l	28 d	Americamysis bahia	EPA OPPTS 850.1350 (Mysid Chronic Toxicity Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
benzyl alcohol 100-51-6	EC50	770 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
benzyl alcohol 100-51-6	NOEC	310 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	EC10	1,2 mg/l	72 h	Desmodesmus subspicatus	EU Method C.3 (Algal Inhibition test)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	EC50	43,94 mg/l	72 h	Desmodesmus subspicatus	EU Method C.3 (Algal Inhibition test)
Diethylenetriamine 111-40-0	EC50	1.164 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Diethylenetriamine 111-40-0	NOEC	10 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Salicylic acid 69-72-7	EC50	> 100 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	EC50	> 140 - 200 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	EC10	100 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
4,4'-Isopropylidenediphenol 80-05-7	EC50	> 2,73 - 3,1 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol 80-05-7	EC10	1,36 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
benzyl alcohol 100-51-6	EC10	658 mg/l	17 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)
Diethylenetriamine 111-40-0	NOEC	6 mg/l	3 h	anaerobic bacteria	not specified
Salicylic acid 69-72-7	EC50	> 1.000 mg/l	3 h	not specified	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	EC20	> 1.000 mg/l	3 h	activated sludge, industrial	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
4,4'-Isopropylidenediphenol 80-05-7	EC10	> 320 mg/l	18 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)

12.2. Persistence and degradability

No data available for the product.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
benzyl alcohol 100-51-6	readily biodegradable	aerobic	92 - 96 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Diethylenetriamine 111-40-0	inherently biodegradable	aerobic	83 %	28 d	EU Method C.9 (Biodegradation: Zahn-Wellens Test)
Diethylenetriamine 111-40-0	readily biodegradable	aerobic	87 %	21 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Salicylic acid 69-72-7	readily biodegradable	aerobic	88,1 %	15 d	EU Method C.4-F (Determination of the "Ready" Biodegradability MITI Test)
Salicylic acid 69-72-7	inherently biodegradable	aerobic	100 %	4 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
4,4'-Isopropylidenediphenol 80-05-7	readily biodegradable	aerobic	89 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

No data available for the product.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	18 - 219	56 d		Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)
Diethylenetriamine 111-40-0	> 0,3 - < 6,3	42 d		Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	< 60	60 d	24 °C	Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)
4,4'-Isopropylidenediphenol 80-05-7	5,1 - 67	42 d	25 °C	Cyprinus carpio	other guideline:

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
benzyl alcohol 100-51-6	1,05	20 °C	EU Method A.8 (Partition Coefficient)
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	2,68	21 °C	EU Method A.8 (Partition Coefficient)
Diethylenetriamine 111-40-0	-1,58	20 °C	QSAR (Quantitative Structure Activity Relationship)
Salicylic acid 69-72-7	2,26	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
4,4'- Methylenebis(cyclohexylamin e) 1761-71-3	2,2	23 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
4,4'-Isopropylidenediphenol 80-05-7	3,4	21,5 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
benzyl alcohol 100-51-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Formaldehyde, polymer with benzenamine, hydrogenated 135108-88-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Diethylenetriamine 111-40-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Salicylic acid 69-72-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
4,4'-Methylenebis(cyclohexylamine) 1761-71-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
4,4'-Isopropylidenediphenol 80-05-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information
--

14.1. UN number

ADR	1760
RID	1760
ADN	1760
IMDG	1760
IATA	1760

14.2. UN proper shipping name

ADR	CORROSIVE LIQUID, N.O.S. (Formaldehyde, polymer with benzenamine, hydrogenated, Diethylenetriamine)
RID	CORROSIVE LIQUID, N.O.S. (Formaldehyde, polymer with benzenamine, hydrogenated, Diethylenetriamine)
ADN	CORROSIVE LIQUID, N.O.S. (Formaldehyde, polymer with benzenamine, hydrogenated, Diethylenetriamine)
IMDG	CORROSIVE LIQUID, N.O.S. (Formaldehyde, polymer with benzenamine, hydrogenated, Diethylenetriamine)
IATA	Corrosive liquid, n.o.s. (Formaldehyde, polymer with benzenamine, hydrogenated, Diethylenetriamine)

14.3. Transport hazard class(es)

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

14.4. Packing group

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation 1005/2009/EC):	Not applicable
Prior Informed Consent (PIC) (Regulation 649/2012/EC):	Not applicable
Persistent Organic Pollutants (POPs) (Regulation 2019/1021/EC) :	Not applicable

EU. REACH, Annex XVII, Marketing and Use Restrictions (Regulation 1907/2006/EC): Not applicable

VOC content < 3 %
(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK:	WGK 3: highly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV))
Storage class according to TRGS 510:	Classification according to AwSV, Annex 1 (5.2) 6.1D
General remarks (DE):	This product is in scope of the German regulation "ChemikalienVerbotsVerordnung"

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H330 Fatal if inhaled.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H360F May damage fertility.
- H361d Suspected of damaging the unborn child.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.